

OWNER RETIRING AFTER 50 YEARS – COMPLETE MILLTRONICS PRECISION CNC SHOP INCLUDING 2017 MILLTRONICS VM6030IL AND 2011 RH30 VERTICAL MACHINING CENTER, 2013 MILLTRONICS ML16 LATHE, MILLTRONICS RW20, RW18, VM17 VERTICAL MACHINING CENTERS, 2007 MITSUBISHI EDM'S, LATHES, JIG GRINDERS, SURFACE GRINDERS, MILLS AND MORE

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WEBCAST AUCTION

Owner Retiring – Extremely Well Maintained

NORTHMONT TOOL, INC.

8741 N. Kimmel Road – Clayton, Ohio 45315

20 Miles Northwest of Dayton, Ohio

SALE DATE: TUESDAY, MARCH 23RD, STARTING AT 10:00 AM

INSPECTION: MONDAY, MARCH 22ND FROM 10AM TO 4PM



Milltronics Model VM6030IL CNC VMC



17" X 40" Milltronics Model ML16 CNC Flat Gap Bed Lathe



Hardinge Model HLV-H Super Precision Toolroom Lathe



(2) Mitsubishi Model BA8 CNC Wire EDM



(2) 3 HP Seiki VS Model 3VH 2-Axis Trak CNC Vertical Mill



Sale Under The Management Of

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2020 Dunlap St., Cincinnati, Ohio 45214 Phone 513-241-9701 Fax 513-241-6760



NEW 2005

(2) Milltronics Model RW20 CNC VMC



NEW 2007

Milltronics Model TT24 Twin Pallet CNC VMC



NEW 2011

Milltronics Model RH30 CNC VMC



NEW 2005

(2) Milltronics Model RW18 CNC VMC



(5) Bridgeport and Seiki Vertical Mills



(2) 6" Haas 4th Axis with Servo Controllers



(2) Okuma Model LB15 CNC Turning Centers

VMC'S
Milltronics Model VM6030IL CNC VMC; S/N 13400, Milltronics 900 CNC Control, 30" X 60" Table, 60" X-Axis, 30" Y-Axis, 24" Z-Axis, 40 Taper, 12,000 RPM, 24 Position ATC, Chip Conveyor (2017)

Milltronics Model RH30 CNC VMC; S/N 11340, Milltronics 7200 CNC Control, 24" X 72" Table, 60" X-Axis, 28.1" Y-Axis, 28" Z-Axis, 40 Taper, 8,000 RPM, 16 Position ATC (2011)

(2) Milltronics Model RW20 CNC VMC; S/N 8659 and 8658, Milltronics Centurion 7 Control, 18" X 30" Table, 25" X-Axis, 20" Y-Axis, 20.5" Z-Axis, 40 Taper, 8,000 RPM, 16 Position ATC (2005)

(2) Milltronics Model RW18 CNC VMC; S/N 8149 and 8148, Milltronics Centurion 7 Control, 30" X 14" Table, 24" X-Axis, 18" Y-Axis, 20.5" Z-Axis, 40 Taper, 6,000 RPM, 16 Position ATC (2004)

(2) Milltronics Model VM17 CNC VMCs; S/N 6065 and 6725, Milltronics Centurion 6 Control, 45" x 16" Table, 30" X-Axis, 16" Y-Axis, 24" Z-Axis, 40 Taper, 8,000 RPM, 20 Position ATC (2001)

Milltronics Model PI CNC VMC; S/N 3498, 45" X 16" Table, 25" X-Axis, 16" Y-Axis, 20" Z-Axis, 40 Taper, 6,000 RPM, 12 Position ATC

TWIN PALLET VMC
Milltronics Model TT24 Twin Pallet CNC VMC; S/N 9980, Milltronics Centurion 7 Control, (2) 22" X 26" Tables, 23" X-Axis, 25" Y-Axis, 20" Z-Axis, 40 Taper, 10,000 RPM, 24 Position ATC, Chip Conveyor (2007)

CNC FLATBED LATHE

17" X 40" Milltronics Model ML16 CNC Flat Gap Bed Lathe; S/N 12140, Milltronics 8200 CNC Control, 4,000 RPM, 8 Position Automatic Vertical Turret, Steady Rest, Follow Rest, 8" Six Jaw Chuck, Sterling Gun Drilling Attachment, 17" Swing Over Bed, 25.9" Swing Over Gap (2013)

EDM'S

(2) Mitsubishi Model BA8 CNC Wire EDM; S/N 07DB8046 and 07DB8047, 21.25" X 16.92" Table, 27.55" X 23.22" X 8.41" Max Work Piece Dimensions, 12.5" X-Axis, 9.8" Y-Axis, 8.6" Z-Axis, Mitsubishi PE-SV50-W2 Cooler (2007)

Chevalier Model ED-252 CNC Die Sinker EDM; S/N 0022175, 12" X 23.5" Table, 20" X 30" X 12" Work Chamber

CNC TURNING CENTERS

(2) Okuma Model LB15 CNC Turning Centers; S/N A219,

9668, OPS5020L Control, (1) 10" Chuck, (1) 8" Chuck, 12 Position Turret, Tailstock, Chip Conveyor

Okuma Model LB10 CNC Turning Center; S/N 1092, OSP5000L Control, 12 Position Turret, Tail Stock

PRECISION LATHE

12" X 20" Monarch Model EE Tool Makers Lathe 10X20 Turning Center; S/N 1092, OSP5000L Control, 12 Position Turret, Tail Stock

Hardinge Model HLV-H Super Precision Toolroom Lathe; S/N HLV-H-10193-T, Newall DRO, Taper Attachment, Metric Threading

17" X 40" Kent USA Model ML-1740T Gap Bed Lathe; S/N 17411091105, 8" 3 Jaw Chuck, Newall DRO, 3" Spindle Bore, Face Plate, Steady Rest (2011)

CNC VERTICAL MILLS

(2) 3 HP Seiki VS Model 3VH 2-Axis Trak CNC Vertical Mill; S/N 13765 and 13771, SWI Proto Trax SMX Control, 10" X 50" Table (2017)

VERTICAL MILLS

2 HP Bridgeport Series 1 Vertical Mill; S/N 249725, Newall DRO, 9" X 48" Table, PTF

2 HP Bridgeport Series 1 Vertical Mill; S/N 211665, Newall DRO, 9" X 43" Table, Bridgeport Shaper Attachment

1.5 HP Bridgeport Vertical Mill; S/N 137471, 9" X 32" Table, Newall DRO

Right Angle Head

JIG GRINDERS

(2) Moore Model No. 3 Jig Grinders; S/N G1492 and G527, 11" X 24" Table, (1) with Accu-Rite DRO

JIG BORER

Moore Model No. 3 Jig Borer; S/N B526, 11" X 24" Table

Large Quantity of Jig Grinding Accessories Including: Set-Up Blocks, V-Blocks, Extra Grinding Heads, Grinding Wheels, 11" Moore Rotary Table

MACHINE TOOL ACCESSORIES

(2) 6" Haas 4th Axis with Servo Controllers

(25) 6" Kurt Vises

(2) 10" X 16" Angle Plates

(4) 5C Collet Indexers, Rotary Tables

20" Taft Pearce Sine Center

SURFACE GRINDERS

12" X 24" Chevalier Model FSG-3A224H Surface Grinder; S/N P3834005

REAL ESTATE FOR SALE



12,027 Sq. Ft. Concrete, Wood Frame, Metal Panel Construction on Approx. 1.962 Acres; 8,649 Sq. Ft. Manufacturing / Warehouse Space, 1,770 Sq. Ft. Office Space on Two Floors. Built in 1950 with 5,000 Sq. Ft. Addition Built in 2000. R1 Residential Zoning, 14' Ceiling Height, (2) Ground Level Garage Doors, Well Septic, Central HVAC throughout Building. 1,608 Sq. Ft. Secondary Building Built in 1968

**Larry Cordell - Owner
Office - 937-602-4684**

Contact Owner to Inquire



(25) 6" Kurt Vises



Large Quantity of Perishable Tooling



12" X 20" Monarch Model EE Tool Makers Lathe 10X20 Toolroom Precision Lathe



(2) Moore Model No. 3 Jig Grinders



12" X 24" Chevalier Model FSG-3A224H Surface Grinder

6" X 18" Chevalier Model Accugrind Hand Feed Surface Grinder; S/N A4887001

6" X 18" Chevalier Model FSG-618M Hand Feed Surface Grinder; S/N A3836041

(2) 6" X 18" Chevalier Model FSG-618M Hand Feed Surface Grinder; S/N A3323021 and A3823019

6" Roto-Grind Model 407-V Magnetic Rotary Chuck; S/N 5349

6" Roto-Grind Model 307-V1 Magnetic Rotary Chuck; S/N 2737

Balatron Model 2011 Balancer

Large Quantity of Grinding Accessories Including; Sine Plates, Grind All HI Spin Fixtures, Grinding Vises, 2 X 4 X 6 Blocks, Magnetic V Blocks, Grinding Wheels, A&B Work Head, (2) Harig Letric Centers

CYLINDRICAL GRINDER

5" X 12" Covel Model 512H Plain Type Cylindrical Grinder; S/N 296, Leeson Veri Speed Drive

12" X 30" Cincinnati Universal Cylindrical Grinder Drop Down ID Spindle

TABLE TOP FURNACES

Paragon Model KM11424 Table Top Furnace; S/N 431098, 10" x 24" x 4" Chamber, Max Temp 2,350 Degree F (2013)

Carbolite Model ESFI-BAC2 Table Top Furnace; 5" X 5" x 4" Chamber, 1,200 Degree C Max Temp

INSPECTION

Rockwell Model 4TT BB Hardness Tester
14" OGP Model QL-14 Optical Comparator; S/N QL142167

16" Deltronic Model DH216 Optical Comparator with MPC-5 Deltronic Control

31" Saito Model EBC-1-H16 Precision Bench Center

Mitutoyo Model RA-116 Roundness Tester; S/N 200112

12" Fowler Sylvac Hi-Cal 300 Digital Height Gauge

(4) 12" Fowler Sylvac Z-Cal

300 Digital Height Gauges
Mahr Model 896 Gear Tester
Sip Societe Genevoise Model 305M Measurement & Calibration System
Mitutoyo Microscope

Large Quantity of Inspection Equipment Including; Gage Blocks, Pin Gauges, Fowler Borer Gauges, Mitutoyo Borer Gages, Mitutoyo Digital Mics, Ball Mics, Vernier Calipers

Granite Surface Plates
Including; 36" X 36" X 6" Rahn Granite Surface Plate, 23" x 20" x 4" Rahn Granite Surface Plate, 48" X 24" X 8" Rahn Granite Surface Plate, 24" X 18" X 6" Starrett Granite Surface Plate, 24" X 18" X 4" Rahn Granite Surface Plate, (2) 24" X 18" X 4" Granite Surface Plate

60" X 30" X 10" Rockof Ages Surface Plate, 60" X 30" X 10" Herman Surface Plate

Large Quantity of Perishable Tooling Including; End Mills, Reamers, Taps, Cutters, Drills, Thread Dies and More

FORKLIFT

5,000 Lb. Mitsubishi Model FGC25N LP Gas Solid Tire Lift Truck; S/N AF82F32388, 199" Lift Height, 60" Forks, Side Shift, 3-Stage Mast, 19,193 Hours

SHOP EQUIPMENT

6" Belt / 12" Dis Precision Combo Sander

10" X 16" Wells Model W9 Dual Column Horizontal Band Saw

16" DoAll Model DBW1 Vertical Band Saw

55 Ton Ramco H-Frame Press

(8) Toolmakers Workbench

Black Diamond Drill Sharpener

Trinco Model 36/BP Blast Cabinet with Dust Collector

Clamps, Maple Top Work Benches, Arbor Presses, Metro Carts

COMPRESSORS

(2) 10 HP Saylor-Beall Vertical Tank Mounted Compressors



(2) 6" Roto-Grind Magnetic Rotary Chucks



Large Quantity of Precision Grinding Accessories



Mitutoyo Model RA-116 Roundness Tester



16" Deltronic Model DH216 Optical Comparator with MPC-5 Deltronic Control



6" X 18" Chevalier Model Accugrind Hand Feed Surface Grinder



5" X 12" Covel Model 512H Plain Type Cylindrical Grinder



12" X 30" Cincinnati Universal Cylindrical Grinder Drop Down ID Spindle



17" X 40" Kent USA Model ML-1740T Gap Bed Lathe



Mahr Model 896 Gear Tester



(5) 12" Fowler Sylvac 360 Digital Height Gauges



5,000 Lb. Mitsubishi Model FGC25N LP Gas Solid Tire Lift Truck

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Contact Information
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Phone 513-241-9701
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(9) Milltronics VMC's



2007 Mitsubishi EDM's



Very Clean Lathes



(2) Jig Grinders

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IMPORTANT NOTICE:

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All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., **is required on all purchases.** Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale,** copies of which will be available at the sale site or can be obtained from our website.

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