

WEBCAST ONLY AUCTION OF EXTREMELY LARGE CAPACITY, HEAVY MACHINING MANUFACTURER FEATURING VERTICAL BORING MILLS, HORIZONTAL BORING MILLS, ANGLE PLATES, ROTARY TABLES, 750 TON PRESS BRAKE, 35,000 LB POSITIONER, TOOLROOM, SHOP & SUPPORT EQUIPMENT

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WEBCAST AUCTION

Plant Closed



ELLWOOD OHIO MACHINE

9000 Brookpark Road – Cleveland, OH 44129

10 Miles South of Cleveland

SALE DATE: THURS., MARCH 18TH, STARTING AT 10:00 AM

INSPECTION: Wednesday, March 17th from 10AM to 4PM



Dorries VC 3500/300 V 4-Axis CNC Vertical Boring Mill with Y-Axis Milling



5.9' Dorries Scharmann HeavyCut 1Z 4-Axis CNC Horizontal Table Type Boring Mill



750 Ton Niagara Model L-750-14-18 Mechanical Press Brake



35,100 LB Ransome 600P Welding Positioner



Large Quantity HD Angle Plates

Sale Under The Management Of



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2020 Dunlap St., Cincinnati, Ohio 45214 Phone 513-241-9701 Fax 513-241-6760



THURSDAY, MARCH 18TH - 10:00 AM



Dorries VC 3500/300 V 4-Axis CNC Vertical Boring Mill with Y-Axis Milling (1992)



Schless 3K 500/600 NC/C 2-Axis CNC Vertical Boring Mill



Simmons/Skoda SK-50A Manual Tracer Vertical Boring Mill



6.3' Toshiba BSF-160G 4-Axis CNC Horizontal Floor Type Boring Mill



5.9' Dorries Scharmann HeavyCut 1Z 4-Axis CNC Horizontal Table Type Boring Mill (1992)



(2) 6' Giddings & Lewis H60-TX 3-Axis CNC Horizontal Table Type Boring Mills



7' Giddings & Lewis N7UF 3-Axis Manual Horizontal Floor Type Boring Mill



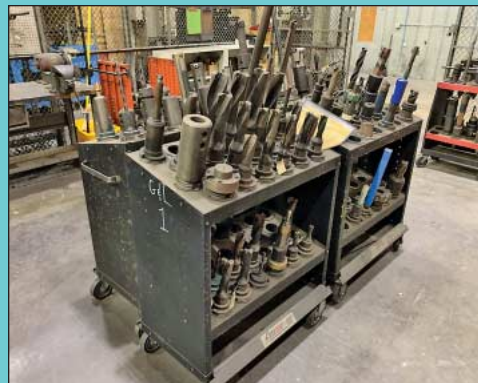
Large Quantity HD Angle Plates



(4) Spare Rotary Tables up to 7' X 8'



Right Angle Milling Head Attachments



(250+) Spare No. 50 Taper Toolholders



1 of 2 HD Transfer Carts



750 Ton Niagara Model L-750-14-18 Mechanical Press Brake



35,100 LB Ransome 600P Welding Positioner



(2) CAT LP Gas Lift Trucks up to 7,000 LB

VERTICAL BORING MILLS

Dorries VC 3500/300 V 4-Axis CNC Vertical Boring Mill; S/N Sch 256/51 158, 118" Table Diameter, 157.4" Max Swing, 64.1" Turning Height Under Standard Tool Holder, 35.4" Vertical Adjustment of Cross Rail, 62.99" Ram Stroke, 108" Y-Axis Travel of Base, 9.45" x 9.45" Ram Cross Section, 0.001 Degree C-Axis Table Indexing, Live Spindle, 40 Position Automatic Tool Changer, Siemens 880 Sinumerik CNC Control, Table Speed 1 – 100 RPM, 10 to 1,500 RPM Milling Spindle Speeds, 92HP Main Motor, 80,000 LB Workload Capacity

- 150" Dia. Sub-Plate Sold Separately

Schiess 3K 500/600 NC/C 2-Axis CNC Vertical Boring Mill; S/N 73468/469 (1969), 197" Table Diameter, 236" Swing, 157" Under Rail, Siemens Sinumerik CNC Control, (2) Swiveling Vertical Rams, 240,000 LB Workload Capacity

Simmons/Skoda SK-50A Manual Tracer Vertical Boring Mill; S/N 50083-17 (1969) 187" Table Diameter, 203" Swing, 120" Under Rail, (2) Swiveling Vertical Rams, 100,000 LB Workload Capacity

HORIZONTAL BORING MILLS

5.9" Dorries Scharmann HeavyCut 1Z 4-Axis CNC Horizontal Table Type Boring Mill; S/N SA 313046 (1992) 98.4" x 118.1" TDV-5 B-Axis Rotary Table, 157" X-Axis Travel, 146" Y-Axis Travel, 5.9" Spindle with 12.8" Sq. Ram, 3 to 2,000 Spindle RPM, CAT V 50 Taper, 60 Position ATC, Siemens 880M Sinumerik CNC Control, Through Spindle Coolant, Heidenhain Scales, Telescoping Steel Way Covers, 87 HP Spindle Motor, 87,000 LB Work Load Capacity

6.3" Toshiba BSF-160G 4-

Axis CNC Horizontal Floor Type Boring Mill; S/N 143122 (1987) 472" X-Axis Column Travel, 157" Y-Axis Vertical Travel, 35.43" W-1 Axis Spindle Travel, 29.53" Z-2 Ram Travel, 126" x 156" Rotary Table with 78" Infeed, T-Slotted Floor Plates, 6.3" Spindle Diameter, 16.52" Sq. Ram, 10 to 2,000 RPM Spindle Speed, 50 HP Spindle Motor, #50 Taper, 60 Position ATC, FANUC 12M CNC Control, 126" x 283" Floor Plate, Right Angle Head, 130,000 LB Workload Capacity, Chip Conveyor

(2) 6" Giddings & Lewis H60-TX 3-Axis CNC Horizontal Table Type Boring Mills; S/N 460-41-92 & 460-42-92 (1992) 72" x 168" Table, 168" X-Axis Travel, 144" Y-Axis Travel, 3-Way Vertical Column, 96" W-Axis, Saddle Travel, 60" Z-Axis Spindle Travel, 6" Spindle Dia., 9 to 1,800 Spindle RPM, 75 HP Spindle Motor, Thru Spindle & Flood Coolant System, CAT 50 Taper, 80 Position ATC, G&L 8000B CNC Control, Air Blast, Hanson Oil Chiller, Chip Conveyor, 80,000 LB Workload Capacity

- (2) 7' x 8' & 7' x 7' Hydraulic Rotary Tables Will Be Sold Separately

7" Giddings & Lewis N7UF 3-Axis Horizontal Floor Type Manual Boring Mill; S/N 270-2-63, 204" X-Axis Travel, 108" Y-Axis Travel, 366" x 72" & 288" x 144" Floor Plates, 7" Spindle Dia. With UA Support, 130,000 LB Workload Capacity

Cincinnati Gilbert Series 5 Table Type Horizontal Boring Mill; S/N 317-J, 60" x 135.5" Table, 118.9" X-Axis, 36" Z-Axis, 63.764" W-Axis, 96.5" Y-Axis, 20,000 LB Max Workload Capacity

ANGLE PLATES Large Capacity Angle Plates Consisting of Sizes; 39" x 56" x 176", 36" x 36" x 96", 24" x 48" x 96", 36" x 36" x 72", 36" x 27" x 60" & (5)

Other Sets Down to 10" x 12" x 35", Also (5) 25" x 30" x 24" T-Slotted Tables w/ Risers

ROTARY TABLES

7' x 8' G&L Rotary Table

7' x 7' G&L Rotary Table

5' x 6' McKee Kenyon Rotary Table

4' x 5' New Britain Rotary Table

MACHINING ACCESSORIES

(250+) Large Quantity of Spare 50 Taper Toolholders

PRESS BRAKE

750 Ton Niagara Model L-750-14-18 Mechanical Press Brake; S/N 49731, 18' Overall, 14" Btwn Housing, 750 Ton Capacity at Bottom, 260 Ton Capacity at Midstroke, 8" Stroke, 6" Ram Adjustment, 18" Shut Height, 23 Strokes/Min.

POSITIONER

35,100 LB Ransome Size No. 600P Welding Positioner; S/N 6516814, 35,100 LB Capacity, C. of G. 12" Above Table, 16" Eccentric, 0.008 Min. Table RPM, 32 Max Table RPM, 96" Chuck

WELDING EQUIPMENT & RELATED

22' Long Burdox 3-Head Oxy Burning Table Bridge; (3) Oxy/Ace Torches, Burg 3 CNC Controls, No Table-Bridge Only

600 Amp Lincoln Model DC600 Mig Welding System; S/N AC691185, Cart Mounted Boom w/ LN7 Wire Feed

(4) Various Welders by Hobart & Miller (Out of Service)

IROC Model LA/EP Welding Track Type Manipulator; S/N 9140, Miller Controls

Assorted Welding Accessories; Including Welding Wire, Leads, Regulators, Grounding Clamps, Phoenix Oven Model 150 & Other Related Items

TOOLROOM MACHINERY

20" x 60" Lodge & Shipley LS-AVS Engine Lathe; S/N N/A, 34 – 2,000 RPM, 1" Spindle Hole, 12" 3-Jaw Chuck, Tailstock

14" x 68" Hercules Ajax Lathe; S/N N/A, 25 – 1,500 RPM, 2" Spindle Hole, Taper Chuck, Tailstock

LIFT TRUCKS

7,000 LB CAT Model T70D LP Gas Lift Truck; S/N 5KB03169, 82" 2-Stage Mast, 117" Lift Height, Cushion Tire, 44" Forks, 6,056 HRS

6,000 LB CAT Model GP30 LP Gas Lift Truck; S/N 7AM01952, 84" 3-Stage Mast, 187" Max Lift Height, Side Shift, Pneumatic Tires, 47" Forks, 5,896 HRS

TRANSFER CARTS

96" x 192" x 40 Ton Rail Type HD Transfer Cart

60" x 118" x 20 Ton Rail Type HD Transfer Cart

SHOP & SUPPORT EQUIPMENT

72" x 182" x 14" Thick T-Slotted Table

72" x 144" x 16" RAHN Granite Surface Plate w/ Stand; Certified to .0022 Accuracy (4/5/2019)

Bendix Portage Model 72A Layout Machine; S/N 680674, 60" Arm, 96" Tower Height, 100" x 140" Layout Table

Large Quantity of Outside Micrometers up to 48" by Starrett and Brown & Sharpe

Large Quantity of Shop & Support Equipment; including Lifting Chains, Hooks, Invincible Model 460 Vacuum System; s/n 451181, 1/2 HP, 24" Arm, Single Sided Cantilever Rack w/ 6-Shelves & 4-Uprights, Pedestal Fans, Steel Horses, 2-Door Cabinets, Steel Benches



20" x 60" Lodge & Shipley LS-AVS Engine Lathe



14" x 68" Hercules Ajax Lathe



Large Quantity of HD Lifting Chains



HD Granite Table and Layout Table

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(4) HBMs



(3) VBMs



Rotary Tables



HD Tooling

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IMPORTANT NOTICE:

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