

BY ORDER OF US BANKRUPTCY CASE #3:20-BK-04757: WEBCAST AUCTION OF FULL SERVICE, CUSTOM METAL FABRICATOR FEATURING CNC LASERS, CNC PUNCHES, CNC PRESS BRAKES, HYDRAULIC PRESSES (20+) WELDERS, WASH/PAINT/DRY LINE, TOOLROOM MACHINERY, INSPECTION, RACKING, RAW MATERIAL, SHOP & SUPPORT

**BidSpotter.com**  
See Instructions on Page 6  
To Become a Qualified Bidder on the Internet

# WEBCAST AUCTION

By Order of US Bankruptcy Case #3:20-bk-04757



## METAL PRODUCTS COMPANY

300 Garfield Street – McMinnville, TN 37110  
70 Miles Southeast of Nashville

**SALE DATE: WEDNESDAY, MARCH 3RD, STARTING AT 9:00 AM CT**  
**INSPECTION: TUESDAY, MARCH 2ND FROM 10AM TO 4PM**



NEW  
2013

SERVO  
DRIVEN

33 Ton Amada EMK 3612 M2 CNC Servo Driven Turret Punch



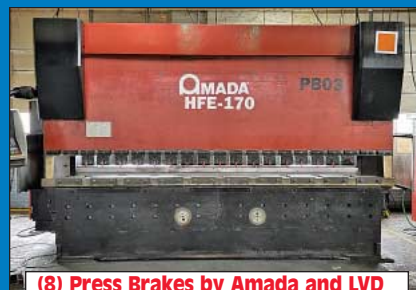
200 Ton Stamtec G2-200 Double Crank Gap Frame Press



NEW  
2012

FIBER  
LASER

3,000 Watt Salvagnini L3-30 3-Axis CNC Fiber Laser



(8) Press Brakes by Amada and LVD up to 187 Ton X 14'



NEW  
2010

13' x 18' Hyd-Mech S-20A Automatic Horizontal Band Saw



Sale Under The Management Of

### CINNATI INDUSTRIAL AUCTIONEERS

auctioneers | appraisers | since 1961 | [cia-auction.com](http://cia-auction.com) | [info@cia-auction.com](mailto:info@cia-auction.com)  
2020 Dunlap St., Cincinnati, Ohio 45214 Phone 513-241-9701 Fax 513-241-6760





187 Ton x 167" Amada HFE-170-4S 6-Axis CNC Press Brake



137 Ton x 157" Amada HFB-125 5-Axis CNC Press Brake



165 Ton x 10' LVD PPEB 150/10 Turbo 8-Axis CNC Press Brake



110 Ton x 118" Amada Model FBD-1030E 3-Axis CNC Press Brake



(2) 55 Ton x 78.8" Amada RG-50 Up-Acting CNC Press Brakes



NEW 2013

See Website for Videos

33 Ton Amada EMK 3612 M2 CNC Servo Driven Turret Punch with (4) Auto Index Heads

### CNC LASERS

**3,000 Watt Salvagnini L3-30 3-Axis CNC Fiber Laser;** S/N L\_0380, 18,017 Hours, Dual 5' x 10' Tables, 750KG Max Sheet Weight, 37.40" Work Table Height, 3.937" Z-Axis Stroke, 120m/min X-Axis Speed, 100m/min. Y-Axis Speed, 30m/min. Z-Axis Speed, Scrap Collection Bins, Auto Focusing Head for 200mm Lens, SiX System Control and Management, IPG Ytterbium Laser System YLS-3000, S/N PL1212614, IPG LC170.01.A.6.6 Chiller; S/N PC1300218, Donaldson Torit PowerCore TG 6 Dust Collector; S/N 10136075 L1 (New 2012 - \$677K Investment)

**2,000 Watt Cincinnati CL-707 CNC Laser;** S/N 49744, Dual 5' x 10' Tables (1996) (Out of Service)

### CNC TURRET PUNCHES & RELATED

**33 Ton Amada EMK 3612 M2 CNC Turret Punch;** S/N 36124012, 55 Station Turret with (2) 4.5" Auto-Index Stations and (2) Standard 1 1/4" Auto-Index Stations, 60" Y-Axis Travel, 120" X-Axis Travel, 60" x 240" Max Sheet Size, Max Sheet Weight, F1: 110LBS, F4: 330LBS, 0.984" Feed Clearance, 1.45" Stroke Length, .0187" Max Sheet Thickness, 4-Clamps, Punching Accuracy: Standard: +/- 0.004", High accuracy mode: +/- 0.0027", Table Positioning Speed X: 3,937 in/min., Y: 3,150 in/min., Turret Rotation Speed: 30 RPM, Punching hit rate 1" Pitch (0.2"

Stroke), X: 500 Hits/min., Y: 300 Hits/min., Nibbling Hit Rate 0.080 Pitch (0.2" stroke), X: 745 Hits/min., Y: 410 Hits/min., Marking Hit Rate 0.197" Pitch (0.055" Stroke): 1,800 Hits/min., Equipped with Twin Servo Drives, Power Vacuum Slug System, Up to 1/2" Forming Operations, Brush Table, Free Standing PC-Based Network CNC Control, 29,189,226 Cumulative Hit Count, New London Engineering Chip Conveyor (New 2013 - \$560K Investment)

**20 Ton Wiedemann Murata Centrum C-2000 CNC Turret Punch;** S/N 2450, 22 Station Turret, Fanuc Series O-P Control 91680-300, 18" Throat

**DCM Model PDG 5-3AF Punch Grinder;** 451700

Large Quantity of Spare Punch Tooling

### CNC PRESS BRAKES

**165 Ton x 10' LVD PPEB 150/10 Turbo 8-Axis CNC Press Brake;** S/N 31545, 102" Between Housings, 14.9" Max Distance Bed/Ram with T Slots Table, 7.8" Max Stroke, Hydraulic Clamping, V-Axis for Crowning, Y1/Y2 Axis for Ram, 5-Axis Backgauge (X, R, Z1, Z2, X) Lower Die Holder, Cadman CNC Control with Foot Pedal (2007)

**187 Ton x 167" Amada HFE-170-4S 6-Axis CNC Press Brake;** S/N HFE-170-4S-N010618, 147.5" Between

Housing, 7" Stroke, 17.7" Open Height, 10.7" Closed Height, 16.1" Throat Depth, 6-Axis Backgauge (X, R, Z1, Z2, Y1, Y2), Upper Ram Clamps, Full Length Sectional Die Rail, Operateur CNC Control with Foot Pedal (2001)

**137 Ton x 157" Amada HFB-125 5-Axis CNC Press Brake;** S/N HFB0-125-40-H970916, 147.5" Between Housing, 7" Stroke, 17.7" Open Height, 16.1" Throat Depth, 3.5" Table Width, 38" Table Height, Electronic Backgauge, CNC Operateur Control, Laser Guard (1997)

**110 Ton x 118" Amada Model FBD-1030E 3-Axis CNC Press Brake;** S/N 1030457, 122" Max Bending Length, 106.3" Between Housings, 15.75" Throat Depth, 3.94" Stroke, 14.57" Open Height, NC9-EX II Control, 3-Axis Backgauge, Laser Guard (1993)

**(2) 55 Ton x 78.8" Amada RG-50 Up-Acting CNC Press Brakes;** S/N's 50022 & 50003 (Out of Service), NC9-EXII Control, 82.1" Max Bending Length, 59.9" Distance Between Uprights, 15.76" Throat Depth, 3.94" Length of Stroke, 14.58" Open Height

**56 Ton x 78" Toyokoki APB-5620W CNC Press Brakes** (Out of Service)

**36 Ton x 51" Toyokoki APB-3613W Press Brake** (Out of Service)

Large Quantity of Spare Press Brake Dies; including Standard Dies, Wilson European Dies, Punches, Etc.



Large Quantity of Spare Punch Tooling



DCM Model PDG 5-3AF Punch Grinder





# METAL PRODUCTS COMPANY



**FIBER LASER**

**NEW 2012**

3,000 Watt Salvagnini L3-30 3-Axis CNC Fiber Laser



200 Ton Stamtec G2-200 Double Crank Gap Frame Press



24" CWP SMXSE24H ServoMax SE Feeder

### MECHANICAL SHEAR

1/4" x 10' Amada M-3060 Mechanical Shear; S/N 30600508, 60 SPM

### PRESSES & RELATED

200 Ton Stamtec G2-200 Double Crank Gap Frame Press; S/N S90953, 72.83" x 25.59" Slide Area, 87-3/4" LtoR x 29-1/4" FtoB Top Die, 33" FtoB, 94-1/2" LtoR Bottom Die, 94.49" x 0.236" Rating Point, 25-45 SPM, 9.84" Stroke, 19.69" Die Height, 4.72" Slide Adj., Main Motor V.S. 25HP (1999)

60 Ton Minster No. 6 OBI Geared Press; S/N 6-SS-24655, 32" L.R. x 21" FB Bolster Size, 90-180 SPM, 5" Stroke, 2.75" Slide Adj., 14.5" Shut Height, 55 LB

Clutch Air Pressure, Link Lite Black Max Light Curtains

400 Ton Pacific 400DE-48 Straightside Hydraulic Press; S/N 3909, 48" x 96" Bed (Out of Service)

### COIL REELS, STRAIGHTENERS & FEEDERS

24" CWP SMXSE24H ServoMax SE Feeder; S/N C16528, 0.187" Thickness

12" CWP SMX12 ServoMax II Feeder; S/N 13546, 0.156" Thickness

25" JACO Straightener; Model & S/N N/A

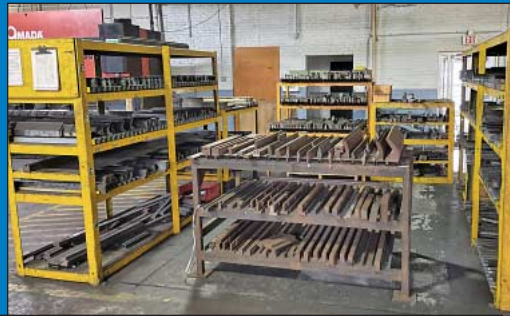
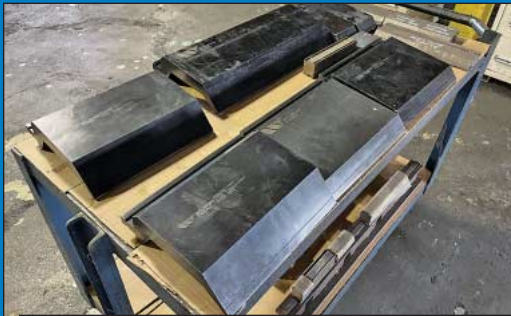
15" JACO Straightener; Model & S/N N/A

28" JACO Uncoiler; Model & S/N N/A

20" JACO Uncoiler; Model & S/N N/A

### ROBOTIC WELDING SYSTEM

Fanuc ARC Mate 120i 6-Axis Robotic Welding System; Type A05B-1212-B201, No. R99476385, F-43903 with Fanuc R-J3 Controller and 225 AMP Lincoln Invertec STT II Surface Tension Transfer Process Power Supply; S/N E99X03881, Pendant Control



Large Quantity of Spare Press Brake Dies by Wilson and Others



400 Ton Pacific 400DE-48 Straightside Hydraulic Press



60 Ton Minster No. 6 OBI Geared Press



12" CWP SMX12 ServoMax II Feeder





**NEW  
2010**

13" x 18" Hyd-Mech S-20A Automatic Horizontal Band Saw



(10+) Various Acorn Tables by Acorn Iron, Weldsale & Others up to 5' x 8'



(8) Miller Tig and Mig Welders

**SPOT WELDERS & CHILLER**

120 kVA TJ Snow Spot Welder; S/N NM002184, 30" Throat, Entron Control (2017)

110 kVA Tecna Art. Item 3327 Spot Welder Gun; S/N 10228 (2004)

50 kVA TJ Snow Type SPEC. R.A.A.O. 30" Spot Welder; S/N X-6015

TJ Snow TAE EVO 051 UL Water Chiller; S/N 2200149654, 15 HP, R407c Refrigerant, 9,700 LB Refrigerant Charge, 149 Degree Max Temp., 87 PSI Max Working Pressure (2009)

**WELDERS & RELATED**

(2) 350 AMP Miller Millermatic 350P (Aluminum) Mig Welder

350 AMP Miller Dynasty 350 Tig Welder

200 AMP Miller Dynasty 200 Tig Welders

200 AMP Miller Millermatic 252 Mig Welder

250 AMP Miller Millermatic 250 Mig Welder

(2) 250 AMP Miller Syncrowave 250 Tig Welder

275 AMP Lincoln Precision Tig 275 Tig Welder

(2) 225 AMP Lincoln Precision Tig 225 Tig Welder

(2) 350 AMP Lincoln Power MIG 350 MP Mig Welders

(3) 250 AMP Lincoln Power MIG 256 Mig Welders

(3) 250 AMP Lincoln Power MIG 255 Mig Welders

200 AMP Lincoln Power Mig 210 MP Mig Welder

320 AMP ESAB Origo Mig 320 Mig Welder with Origo M12/Feed 304 Feeder

70 AMP L-TEC Plasmarc PCM-70 Plasma Cutting System

ITW Lynx-3 Titan Stud Welder

(4) Miller Filtair 130 Portable Fume Extractors

Large Quantity of Welding Related Equipment and Accessories; including C-Clamps, Welding Rods, Welding Curtains, Etc.

**ACORN TABLES**

(10+) Various Acorn Tables by Acorn Iron, Weldsale & Others up to 5' x 8'

**POWDER COATING SYSTEM & RELATED**

Nordson Model CK Electrostatic Powder Coating System; Diagram No. P97-604-05, 24" x 60" Opening, 22' Long

Wagner Sprint-X Manual Powder Coat Gun

(3) Gema OptiFlex 2 B Manual Powder Gun (New as 2018)

Various Painting Equipment & Supplies; including Nordson Paint Pumps, Paint Pots,

**PARTS WASHER**

80' 5-Stage Stainless Steel Parts Washer; S/N N/A, 26" x 56" Opening

**DRY & CURE OVENS**

75' 6-Stage Dry Off & Cure Oven; S/N N/A, 26" x 69" Opening

Industrial Heat Ent. Intl. Adhesive Cure Oven; S/N 2810, 25' Long, 27" x 87" Opening, 10 PSIG-1" Gas Press/Line Size

**BURN-OFF FURNACES & RELATED**

Controlled Pyrolysis Model PTR150-4488 Natural Gas Cleaning Furnace; S/N N/A, 398,000

BTU, 60" Wide x 60" Deep x 72" High Inside Dimensions

Despatch Burn Off Oven; Model & S/N N/A, 63" Wide x 96" Deep x 74" High

Hydro-Blast Wastewater Evaporate System

**BLAST CABINET & RELATED**

HD Maxiblast Blast Cabinet; Model & S/N N/A, 6 Hand Opening, 96" LtoR, 48" FtoB with Dust Collector,

Clemco Model 1648 Sand Blast Pot Machine; S/N 62963

**INSERTION PRESSES**

10 Ton Auto-Sert Model AS-10 Insertion Press; S/N 1075, 20" Throat, Bowl Feeder (2006)

6 Ton Haeger HP6-C Insertion Press; S/N 2152, 18" Throat, 0 - 8-1/2" Stroke Length, 3/8" - 8-1/2" Vertical Upstroke, 3 Phase, 230 Volt

**BAND SAWS**

13" x 18" Hyd-Mech S-20A Automatic Horizontal Band Saw; S/N 8B0810126, CNC Control, Automatic Outfeed Table, Overhead Bundling, Variable Vise Pressure (2010)

13" x 18" Hyd-Mech S-20 Series II Horizontal Band Saw; S/N 61297336

36" Grob NS36 Vertical Band Saw; S/N 163

**SANDERS & POLISHERS**

36" Timesaver Model 237-1M Speedbelt Sander; S/N 10229

36" Timesaver Model 337-M33 Speedbelt 3-Head Sander; S/N 6829 with Dustkop Dust Collector

90" G&P Machinery Stroke Sander



(12) Lincoln Tig and Mig Welders



120 KVA TJ Snow Spot Welder



Fanuc ARC Mate 120i 6-Axis Robotic Welding System



36" Timesaver Model 337-M33 Speedbelt 3-Head Sander



1/4" x 10' Amada M-3060 Mechanical Shear



10 Ton Auto-Sert and 6 Ton Haeger Insertion Presses



HD Maxiblast Blast Cabinet





Large Quantity of Cantilever Rack & Sheet Metal Inventory Including Stainless Steel, Aluminum, & Galvanized Steel



8' 6-Axis Faro Platinum Arm



58" Wulftec Model WLP-200 Rotary Stretch Wrapper

### TOOLROOM MACHINERY & RELATED

10 CuFt. AFI Model 537 Vibratory Bowl; S/N 1967

FlexArm Tapping Arm; S/N 018743

Large Quantity of Toolroom Related Machinery & Equipment; including Die Carts, Single Spindle Drills, 3-Roll Plate Bender, Monarch 10EE Lathe, Propen Marking System, Double End Grinders, Angle Shear, Disc Sanders, Belt Sanders,

### INSPECTION RELATED EQUIPMENT

8' 6-Axis Faro Platinum Arm; S/N P10-02-08-07281, CAM2 Software (2008)

Virtek LPS-1DS Laser Scan Inspection Machine; S/N 01082181

Large Quantity of Inspection Related Equipment; including Micrometers, Gages, Granite Surfaces Plates

### LIFT TRUCKS & RELATED

8,000 LB Yale Model GLP080LJNGBE089 LP Gas Lift Truck; S/N E813V05241D, 3-Stage Mast, 185.6" Lift Height, (Out of Service)

(2) 5,000 LB Yale Model GLC050VXNVRE083 LP Gas Lift Truck; S/N A910V16012H & A910V16011H, Cushion Tire, 3-Stage Mast, Side Shift, Fork Positioning, 189" Lift Height, 60" Forks

5,000 LB Komatsu Model FG25HTLP-12 LP Gas Lift Truck; S/N 514467A, 3-Stage Mast, Pneumatic Tire, 188" Lift Height, 60" Forks,

4,000 LB Yale Model MPB040-EN24T2748 Electric Pallet Truck; S/N B827N14085B, 47" Forks, 24 Volt

### VEHICLES

2012 Ford F150 XLT Regular Cab Long Bed Pickup Truck; VIN # 1FTFX1CF5CKD67304, 5.0L Gas Engine, 8' Bed, 125,949 Miles

2008 Ford Econoline 350 Van; VIN # 1FBNE31L78DA80312, 5.4L Gas Engine, 369,466 Miles Showing,

### PALLET RACK

Large Quantity of Various Size Adjustable Beam Pallet Rack - See Catalog for Details

### CANTILEVER RACK

Large Quantity of Single -Sided and Double-Sided Cantilever Racks - See Catalog for Details

### AIR COMPRESSORS & DRYERS

75 HP Ingersoll Rand Model SSR-EP75 Air Compressor; S/N D7425U88A

30 HP Ingersoll Rand Model 30TE30 Tank Mounted Air Compressor; S/N 30T611897

25 HP Kellogg America Air Compressor

Aircell Model VF300 Air Dryer

### RAW MATERIAL

Large Quantity of Raw Material including Aluminum, Stainless Steel, & Galvanized Steel

### SHOP & SUPPORT EQUIPMENT

Tennant T3 FaST Floor Scrubber; S/N 900358-10392899, 24V

2,000 LB Anver VPF-1S Vac-Pack Vacuum Sheet Lifter; S/N LA062, with (8) Suction Heads, Currently Fitted for 5' x 10' Sheets

58" Wulftec Model WLP-200 Rotary Stretch Wrapper; S/N 0596-1356

Large Quantity of Shop & Support Equipment Including; Lockers, Carts, Overhead Hoists, Vidmar Cabinets, Dump Hoppers, Toolboxes, Fans, Scissor Lift Tables, Cabinets, Steel Tubs, Stretch Wrapper, Pallet Jacks, Banding Carts, Platform Scales, Dollies, Wire Baskets, Sheet Lifting Attachments, Ridgid Pipe Threader, Koolant Coolers Chillers, Portable Cool Fans, Overhead Crane Systems, Electric Chain Hoists, Drum Crusher, Shipping Containers, Ladders, Jib Cranes, New Pig Drum Crusher, Flammable Cabinets, Pressure Washer

Large Quantity of Scrap!



(4) LP Gas Lift Trucks



2012 Ford F150 XLT Regular Cab Long Bed Pickup Truck



Nordson Model CK Electrostatic Powder Coating System



80' 5-Stage Stainless Steel Parts Washer



2008 Ford Econoline 350 Van



Industrial Heat Ent. Intl. Adhesive Cure Oven



(3) Gema OptiFlex 2 B Manual Powder Gun

NEW AS 2018



Large Quantity of Wire Baskets



# WEBCAST AUCTION

BY ORDER OF US BANKRUPTCY CASE #3:20-BK-04757: WEBCAST AUCTION OF FULL SERVICE, CUSTOM METAL FABRICATOR FEATURING CNC LASERS, CNC PUNCHES, CNC PRESS BRAKES, HYDRAULIC PRESSES, (20+) WELDERS, WASH/PAINT/DRY LINE, TOOLROOM MACHINERY, INSPECTION, RACKING, RAW MATERIAL, SHOP & SUPPORT

By Order of US Bankruptcy Case #3:20-bk-04757

## METAL PRODUCTS COMPANY

300 Garfield Street – McMinnville, TN 37110  
70 Miles Southeast of Nashville

### SALE DATE:

**Wednesday, March 3rd**  
**STARTING AT 9:00 AM CT**

### INSPECTION:

**Tuesday, March 2nd from 10AM to 4PM**



Contact Information  
2020 Dunlap St.  
Cincinnati, Ohio 45214  
Phone 513-241-9701  
Fax 513-241-6760  
www.cia-auction.com



2013 Amada Punch



(8) Press Brakes



2012 Salvagnini Fiber Laser



Fabrication Machinery

### FIRST CLASS MAIL!

PRE-SORT  
FIRST CLASS  
U.S. POSTAGE  
**PAID**  
CINCINNATI, OHIO  
PERMIT NO. 3593



### Important Mail

TO BE DIRECTED TO THE ATTENTION  
OF EXECUTIVE PERSONNEL

**WEDNESDAY, MARCH 3RD**

# WEBCAST AUCTION

By Order of US Bankruptcy Case #3:20-bk-04757

## METAL PRODUCTS COMPANY

300 Garfield Street  
McMinnville, TN 37110  
70 Miles Southeast of Nashville

### IMPORTANT NOTICE:

Although information has been obtained from sources deemed reliable, the auctioneer makes no warranty or guarantee, expressed or implied, as to the accuracy of the information herein contained. It is for this reason that buyers should avail themselves of the opportunity to make inspection prior to the sale. This brochure is intended to provide general information of the equipment being offered and is subject to errors, omissions, additions or deletions. Please check with the Auctioneer's Office for a final listing. Items offered may or may not necessarily be sold as described and/or photographed in this brochure.

### ONLINE BIDDER INSTRUCTIONS

> All Internet bidders must register for this auction at [www.bidspotter.com](http://www.bidspotter.com). Please register 24-hours in advance to get through approval process.



### AUCTIONEERS

Cincinnati Industrial Auctioneers, Inc. –  
TN Lic. No. 00002225  
Jeffrey L. Luggen – TN Lic. No. 00001758  
Joseph M. Luggen – TN Lic. No. 00006492



### TERMS OF SALE

All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., is **required on all purchases**. Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale**, copies of which will be available at the sale site or can be obtained from our website.

**18% BUYERS PREMIUM  
IN EFFECT FOR ALL PURCHASES**



Sale Under The Management Of

## CINCINNATI INDUSTRIAL AUCTIONEERS

auctioneers | appraisers | since 1961 | [cia-auction.com](http://cia-auction.com) | [info@cia-auction.com](mailto:info@cia-auction.com)  
2020 Dunlap St., Cincinnati, Ohio 45214 Phone 513-241-9701 Fax 513-241-6760