

WEBCAST ONLY AUCTION OF SURPLUS FROM LARGE FABRICATOR INCLUDING
(15) MOTOMAN ROBOTIC WELDING CELLS, 96" CUT-TO-LENGTH LINE, MINSTER PRESS,
HAAS SL30 LATHES, FABRICATING MACHINERY, TUBE EQUIPMENT, 1,000,000 LBS. STEEL TUBE AND
SUPPORT EQUIPMENT

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WEBCAST AUCTION

SURPLUS TO THE CONTINUING OPERATIONS OF **EFCO CORP.**

1801 NE Broadway Avenue – Des Moines, Iowa 50313
Just North of Downtown off I-35

SALE DATE: THURSDAY, JANUARY 21ST, STARTING AT 10:00 AM

INSPECTION: Day Prior from 10AM to 4PM or by appointment with jeffjr@cia-auction.com



(8) Motoman Yaskawa ArcWorld 6200 Two-Robot CNC Welding Cell w/ Dual Headstock Tailstock Positioners



Tesker Model 2830 Three-Die Thread Roller



150 Ton Minster Model Piece-Maker P2-150-54 SSDC Press



3/8" x 96" x 60,000 Lb. Delta Cut-to-Length Line



4" x 4" x 1/2" Carrell Model HPK-100 Vertical Angle Roll



Sale Under The Management Of

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2020 Dunlap St., Cincinnati, Ohio 45214 Phone 513-241-9701 Fax 513-241-6760



Motoman Yaskawa Two-Robot Two-Station Welding Cell w/ Headstock Tailstock Positioners



Motoman Yaskawa Robot



Miller Access 450 Power Supplies



Motoman Yaskawa Single-Robot Dual Rotary Table Welding Cell



Motoman Yaskawa Single-Robot Rotary Table Welding Cell



Close Up Single Motoman Yaskawa Robot



(6) Medalist Dual Head Automatic Weld Lathes

NEW 2007



(8) Motoman Yaskawa ArcWorld 6200 Two-Robot CNC Welding Cells w/ Dual Headstock Tailstock Positioners

ROBOTIC WELDING CELLS W/ HEADSTOCK / TAILSTOCK FIXTURES

Motoman Yaskawa ArcWorld 6200 Two-Robot CNC Welding Cell w/ 15' Dual Headstock Tailstock Positioners; (2) Motoman Yaskawa Model MA1900 Robots w/ DX100 Controls, (2) Miller Auto-Access 450 Power Supplies, (1) 5,000 Lb. x 15' x 51" Dia. Yaskawa Model MRM2-1200-M3X Dual Headstock / Tailstock Trunnion Positioner, Industrial Maid Overhead Fume Collector, *See website for detailed layout and specifications* (2012)

(7) Motoman Yaskawa ArcWorld 6200 Two-Robot CNC Welding Cells w/ 15' Dual Headstock Tailstock Positioners; Each Cell Features: (2) Motoman Yaskawa EA1900N Robots w/ NX100 Controls, (2) Miller Access 450

Power Supplies, (1) 5,000 Lb. x 15' x 51" Dia. Model MRM2-1200-M3X Dual Headstock Tailstock Trunnion Positioner, Industrial Maid Overhead Fume Collector, *See website for detailed layout and specifications* (5-Assembled, 2-Disassembled) (2008)

Motoman Yaskawa Two-Robot Two-Station Welding Cell w/ Headstock Tailstock Positioners; Motoman Yaskawa Model HP-50-UP20MN Robots w/ NX100 Control, (2) Motoman Yaskawa Model MH-1600 Headstock / Tailstock Positioners, (2) Miller Access 450 Power Supplies (2008)

ROBOTIC WELDING CELLS W/ ROTARY TABLES

Motoman Yaskawa Single-Robot Rotary Table Welding Cell; Motoman Yaskawa EA1900N Robot w/ NX100 Control, Miller Access 450

Power Supply, Motoman Yaskawa MR-300 Two-Station Rotary Table, Industrial Maid Overhead Fume Collector, Skid Mounted System (2005)

Motoman Yaskawa Single-Robot Dual Rotary Table Welding Cell; Motoman Yaskawa EA1900N Robot w/ NX100 Control, Miller Access 450 Power Supply, Motoman Yaskawa MR-300 Two-Station Rotary Table, Industrial Maid Overhead Fume Collector, Skid Mounted System (2005)

Motoman Yaskawa Single-Robot Two-Station Welding Cell w/ (2) Hydraulic Tilt & Rotating Tables; Motoman Yaskawa UP20 Robot w/ NX100 Control, Miller Access 450 Power Supply (2006)

CNC TURNING CENTERS AND VMC (4) Haas Model SL30TB CNC Turning Centers w/ 15" Chuck and Big Bore;

s/n's 3076327, 3077685, 3077339 & 3077319, 15" Chuck, Turret, Tailstock, Big Bore, Tool Checker, Chip Conveyor (2007)

Haas Model VF3 CNC Vertical Machining Center; s/n 7673, Powers on but is out-of-service (1996)

THREAD ROLLER Tesker Model 2830 Three-Die Thread Roller; s/n 97629, 6.5" Dia. X 3.5" Width Dies, 30-HP (1997)

ANGLE ROLL 4" x 4" x 1/2" Carrell Model HPK-100 Vertical Angle Roll; s/n 290010, PLC Control (2015)

CUT-TO-LENGTH LINE 3/8" x 96" x 60,000 Lb. Delta Cut-to-Length Line; Coil Car, D.E. Cone Uncoiler, Entry Pinch Roll, 9-Roll Leveler, Hydraulic Shear, Runout, 72"



**NEW
2007**

(4) AVAILABLE

(4) Haas Model SL30TB CNC Turning Centers w/ 15" Chuck and Big Bore



Criterion Model Pierce Traveling Workholder Automatic Tube Punch



Approx. 3,400' Crane Rail System w/ I-Beams & Crane Rail

Max. OD, 12" Min. Width, 1/2" at 84" Width Cap., 3/8" at 96" Width Cap., .109" Min. Thickness, 32" Max. ID, 26" Min. OD, 20' Max. Length, 38' Runout Conveyor, 40" Min. Length

CRANE RAIL SYSTEM

Approx. 3,400' Crane Rail System w/ I-Beams & Crane Rail; (114) 29' 11-1/2" x 12" I-Beam Crane Rails, Approx. 3,400' 40# ASCE Rail, Splice Bars, Hook Bolts, Was purchased in 2015 and never put in service, stored indoors. [Drawings and info available on website](#)

SSDC PRESS AND FEEDER

150 Ton Minster Model Piece-Maker P2-150-54 SSDC Press; s/n 23515, 5" Stroke, 54" x 40" Bed, 0-120 SPM, 4" Adj., Light Curtains
18" x 1/4" Regal Model 32770C-OSF-18 Cradle Straightener Feeder; s/n 7955392

RAIL DRILL

12' Moline Inline Rail Drill

WELD LATHES

(5) Medalist Dual Head Automatic Weld Lathes; s/n 275701, Miller Axxess 300 Power Supplies w/ Dual Wire

Feeds, Approx. 6' Width, PLC Control (2007)

WATER BLAST SYSTEM

Falch Type T10/800 1,000-Bar Diesel Hydro-Blast Unit; s/n G3600164 (2013)

TUBE PUNCHES

Criterion Model Pierce Traveling Workholder Automatic Tube Punch; s/n 1522, Horizontal Punch Head, Traveling Work Holder w/ Approx. 6' Travel, Allen Bradley PLC Control

Criterion Model Pierce Two-Station Hydraulic Tube End Punch; s/n 1521, Allen Bradley PLC Control

Criterion Single-Station Tube End Punch; s/n 1523, Allen Bradley PLC Control

AUTO SCREWDRIVER MACHINES

(2) Medalist Model Auto Screwdriver Dual Head Screwdriver Systems w/ Visumatic Screw Loaders; s/n 275803 (2009)

FABRICATING MACHINERY

225 Ton x 16' Cincinnati 9-Series x 10' Mechanical

Power Press Brake; s/n 33816, 10' Between Housings

100 Ton x 10' Verson Model TA-58 Mechanical Power Press Brake; s/n 6337, 102" Between Housing, 3" Stroke, 5" Adjustment, 12" Shut Height

3/8" x 12' Cincinnati Model 2512 Mechanical Power Squaring Shear; s/n 3501, No Back Gage, Currently Out of Service

14" x 14" Marvel Model I3A4PC Horizontal Band Saw; s/n E-076113PC, Digital Control, Hydraulic Bar Feed

150 Ton Whitney Model 765-000 Hydraulic Angle Shear; s/n 12156, Overhead Hydraulic System, Approx. 30' x 12' Motorized Roller Conveyor

Whitney Portable Hydraulic Punch w/ (2) Heads

Plate Beveller

(4) Various OBI Presses in Other Building

MOBILE CRANE AND DOZER

John Deere JD450 Type T5E3M Diesel Crawler / Loader / Backhoe Tractor; s/n 094607t, 70" Front Bucket, 24" Backhoe Bucket, John Deere Type E0093 Backhoe *Out of Service*

15 Ton P&H Model R-150 Rough Terrain Diesel Hydraulic Mobile Crane; Detroit Diesel Type SW-VS Diesel Engine, 24' - 60' Boom Reach, Pneumatic All-Terrain Tires, Hydraulic Outriggers

MISC. EQUIPMENT (Lot) Free-Standing Jib Crane, Lift Units, Dock Plate

(2) Hydraulic Tilting & Rotating Tables (In Storage)

(Lot) Misc. Hydraulic Units, Drill, Concrete Loader

Wells Model 9 Horizontal Band Saw

Old Wood Jointer

Single Girder Bridge Crane

MATERIAL INVENTORY

Approx. 1,000,000 Lbs. Steel Tube Inventory - See website for complete listing

Approx. 275,000 Lbs. Steel Coil Inventory - See website for complete listing

Product Assembly Parts Including Casters, Hardware and Misc. - See website for details



**NEW
2009**

(2) Medalist Model Auto Screwdriver Dual Head Screwdriver Systems w/ Visumatic Screw Loaders



12' Moline Inline Rail Drill



225-Ton x 12' Cincinnati Series 9X12' Mechanical Power Press Brake



150 Ton Whitney Model 765-000 Hydraulic Angle Shear



Criterion Model Pierce Two-Station Hydraulic Tube End Punch



Falch Type T10/800 1,000-Bar Diesel Hydro-Blast Unit



Approximately 275,000 Lbs. Steel coil Inventory



Approx. 1,000,000 Lbs. Steel Tube Inventory - See website for complete listing



P&H Mobile Crane Truck

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Contact Information
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Fax 513-241-6760
www.cia-auction.com



(23) Robotic Welding Cells



Tesker Thread Roller



(4) Haas TC's



Steel Inventory

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IMPORTANT NOTICE:

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BIDDER INSTRUCTIONS

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AUCTIONEERS

Cincinnati Industrial Auctioneers, Inc.

Jeffrey L. Luggen
Joseph M. Luggen



TERMS OF SALE

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