

WEBCAST AUCTION OF AEROSPACE FACILITY INCLUDING  
VERY CLEAN LATE MODEL LOW HOUR HAAS CNC EQUIPMENT UMC-750  
UNIVERSAL MACHINING CENTERS, VMC'S & TC'S, OKUMA TC & MONARCH LATHE

**BidSpotter.com**  
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To Become a Qualified Bidder on the Internet

# WEBCAST AUCTION



Former Assets of

## HARRISON MANUFACTURING, INC.

4141 E 2nd Parkway – Terre Haute, IN 47804

70 Miles West of Indianapolis, IN

**SALE DATE: WEDNESDAY, AUGUST 23RD STARTING AT 11:00 AM ET**

INSPECTION: Day Prior from 10:00 AM to 4:00 PM or by appointment with [joe@cia-auction.com](mailto:joe@cia-auction.com)



(2) Haas Model UMC-750 Five-Axis CNC Universal Machining Centers (2017 & 2014)



Haas Model VF-6 CNC VMC



Haas Model VF-3YT CNC VMC



Haas Model ST-40 CNC TC



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2020 Dunlap St., Cincinnati, Ohio 45214 Phone 513-241-9701 Fax 513-241-6760



# WEDNESDAY, AUGUST 23RD - 11:00 AM ET



Haas Model UMC-750 Five-Axis CNC Universal Machining Center



Haas Model VF-6 CNC VMC



Haas Model VM-3 CNC VMC



Haas Model VF-2SS CNC VMC



Okuma Model LB35II CNC TC

## FIVE-AXIS CNC UNIVERSAL MACHINING CENTER

**Haas Model UMC-750 Five-Axis CNC Universal Machining Center;** S/N 1136292, 6,523 Cutting Hours, 40 Taper, 40-Position ATC, 30" X-Axis, 20" Y-Axis, 20" Z-Axis, 8,000 RPM, Renishaw Probing, Tool Breakage Sensor, Chip Conveyor, Upgraded Lights (2017)

**Haas Model UMC-750 Five-Axis CNC Universal Machining Center;** S/N 1117665, 7,741 Cutting Hours, 40 Taper, 40-Position ATC, 30" X-Axis, 20" Y-Axis, 20" Z-Axis, 8,000 RPM, Renishaw Probing, Tool Breakage Sensor, Chip Conveyor, Upgraded Lights (2014)

## CNC VMC'S

**Haas Model VF-6 CNC VMC;** S/N 1121469, 3,494 Cutting Hours, 50 Taper, 30-Position ATC, 64" X-Axis, 32" Y-Axis, 30" Z-Axis, 7,500 RPM, Renishaw Probe, Tool Breakage Sensor, Chip Auger, Upgraded Lights,

4th Axis Capability (2015)

**Haas Model VF-3YT CNC VMC;** S/N 1114947, 6,892 Cutting Hours, 50 Taper, 30-Position ATC, 40" X-Axis, 26" Y-Axis, 25" Z-Axis, 8,000 RPM, Sub Plate, Renishaw Probe, Tool Breakage Sensor, Chip Auger, Upgraded Lights, 4th Axis Capability (2014)

**Haas Model VM-3 CNC VMC;** S/N 1109727, 1,248 Cutting Hours, 40 Taper, 24-Position ATC, 40" X-Axis, 26" Y-Axis, 25" Z-Axis, 12,000 RPM, Renishaw Probe, Tool Breakage Sensor, Chip Auger, Upgraded Lights, 4th Axis Capability (2014)

**Haas Model VF-2SS CNC VMC;** S/N 1129917, 4,903 Cutting Hours, 40 Taper, 24-Position ATC, 30" X-Axis, 16" Y-Axis, 20" Z-Axis, Renishaw Probe, Tool Breakage Sensor, Chip Auger, Upgraded Lights, 4th & 5th Axis Capability (2016)

## 4TH/5TH AXIS'S & TOOLING

**6" Haas Model TR160Y Trunnion 4th/5th Axis;** S/N

907198, Version P4

**17" Haas Model HRT450 4th Axis Rotary Table;** S/N 451103, 7.5" Thru Hole

**12" Haas Model HRT310 4th Axis Rotary Table;** S/N 318064, Version P3

**(100+) 50 & 40 Taper Toolholders**

## CNC TC'S

**Haas Model ST-40 CNC TC;** S/N 3101408, 1,764 Cutting Hours, 15" Chuck, 17" X-Axis, 44" Z-Axis, 25" Max Cutting Diameter, 4" Bar Capacity, 2,400 RPM, Presetter, 12-Position Turret, No Tailstock, Chip Conveyor (2014)

**Haas Model ST-35 CNC TC;** S/N 3105168, 2,789 Cutting Hours, 12" Chuck, 12.5" X-Axis, 26" Z-Axis, 21" Max Cutting Diameter, 4" Bar Capacity, 3,200 RPM, Presetter, 12-Position Turret, Tailstock (2016)

**Haas Model ST-20 CNC TC;** S/N 3105119, 2,235 Cutting Hours, 8" Chuck, 8.4" X-Axis, 22.5" Z-Axis, 10" Max Cutting Diameter, 2.5" Bar Capacity,



34" X 60" Monarch Lathe w/ Anilam Miniwizard DRO



Haas TR160Y, HRT450 & HRT310 4th & 5th Axis



**NEW  
2014**

**LOW  
HOURS**

Haas Model ST-40 CNC TC



**LOW  
HOURS**

**NEW  
2016**

Haas Model ST-35 CNC TC

Presetter, 12-Position Turret, Tailstock (2016)

**Haas Model ST-20 CNC TC;** S/N 3101056, 592 Cutting Hours Presetter, 8" Chuck, 8.4" X-Axis, 22.5" Z-Axis, 10" Max Cutting Diameter, 2.5" Bar Capacity, 12-Position Turret, Tailstock (2014)

**Okuma Model LB35II CNC TC;** S/N 0132, OSP5020L CNC Control, 13" Chuck, 27.5" Swing, 60" Length, 3,200 RPM, Tailstock, 12-Position Turret, Chip Conveyor

**LATHE & INSPECTION**  
34" X 60" Monarch Lathe w/ Anilam Miniwizard DRO;

S/N 34116, 24" Chuck, 34.5" Swing, 60" Between Centers, (1951)

**52" X 66" X 10" Thick Starrett Pink Granite Surface Plate**

**14" Kodak Optical Comparator**



**NEW AS  
2016**

**LOW  
HOURS**

(2) Haas Model ST-20 CNC TC's

**AEROSPACE FACILITY, VERY CLEAN AND REGULAR PM'S**

**OFFSITE LOCATION – Columbus, Indiana**

Surplus Equipment to Granite Engineering  
51 S National Rd,  
Columbus, IN 47201

**WIRE EDM**  
Mitsubishi Model FA20S  
Wire EDM; S/N D20m0119  
(7/2010)

**TOOLROOM**  
(3) 6" x 18" Chevalier FSG-618M Surface Grinders

(5) 3 HP Chevalier Vertical Mills

(2) 1 HP Bridgeport Mills  
K & T Model 15HP-3CK  
Vertical Mill

4' Arm x 11" Column  
Carlton Radial Arm Drill;  
S/N 1A3430

16" x 30" Monarch Lathe  
with Tool Post and Taper  
Attachment

13" x 40" Acra Turn Lathe

6' Apron Brake  
Welders

Large Quantity of Vises,  
Tooling, Workbenches,  
Cabinets & More

**LIFT TRUCKS &  
TRACTOR**

(2) 6,000 Lb. Yale GC060 LP  
Gas Solid Tire Lift Trucks  
International 244 Tractor  
with Snow Blade



**NEW  
2010**

Mitsubishi Model FA20S Wire EDM



(2) 6,000 Lb. Yale GC060 LP Gas Solid Tire Lift Trucks



(3) 6" x 18" Chevalier FSG-618M Surface Grinders



(5) 3 HP Chevalier Vertical Mills



4' Arm x 11" Column Carlton Radial Arm Drill

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[www.cia-auction.com](http://www.cia-auction.com)



(2) Haas UMC-750's



2015 Haas VF-6



2014 Haas VF-3YT



(4) Haas Turning Centers

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### IMPORTANT NOTICE:

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### BIDDER INSTRUCTIONS

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**BidSpotter.com**

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### TERMS OF SALE

All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., **is required on all purchases.** Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale,** copies of which will be available at the sale site or can be obtained from our website.

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