

WEBCAST AUCTION OF SURPLUS EQUIPMENT FROM AUTOMOTIVE SUPPLIER
INCLUDING (3) 2018 HAAS VF-4SS CNC VMC'S, 650 TON MORI FINE BLANKING PRESS
AND PERFECTO FEED LINE, PARTS FINISHERS, ROD FORGING MACHINES, PRESSES,
WELDING ROBOTS, MRO INVENTORY, TOOLROOM AND SUPPORT EQUIPMENT

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To Become a Qualified Bidder on the Internet

WEBCAST AUCTION

SURPLUS TO THE ONGOING OPERATIONS OF PORTER

2000 E. 196th Street – Westfield, Indiana 46074
20 miles north of downtown Indianapolis

SALE DATE: WEDNESDAY, FEBRUARY 1ST STARTING AT 10:00 AM LOCAL

INSPECTION: Day prior from 10:00 AM to 4:00 PM or by appointment with jeffjr@cia-auction.com



(3) 2018 Haas VF-4SS CNC VMC's, 4th Axis Indexers, Midaco Pallet Changers



(2) 100 Ton Hasenclever Forging Machines w/ Induction Heaters



730 Ton Mori FB650-FD-BH Fineblanking Press and Perfecto Feed Line



25 Cu. Ft. Almco Model OR-25VLR Vibratory Finishing Bowl



Approx. (100) Skids New MRO Inventory



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2020 Dunlap St., Cincinnati, Ohio 45214 Phone 513-241-9701 Fax 513-241-6760



Haas HRT-210SP 4th Axis



Midaco SS5020 Pallet Changers



(3) Haas Model VF-4SS CNC VMC's w/ 4th Axis Indexers and Midaco Pallet Changers

NEW 2018

LOW HOURS



(2) 100 Ton Hasenclever Forging Machines w/ Induction Heaters



(2) 80 KW Tocco Toccoatron Induction Rod Heaters w/ Randbright Polishers



FINEBLANKING PRESS AND FEED LINE

****730 Ton Mori Model FB650-FD-BH Fineblanking Press; s/n 1940, CNC Control, Hydraulic System, Spare Parts, 6500 KN Main Pressure, 30mm - 60mm Ram Slide Working Stroke, 280mm Max. Ram Slide Opening Stroke, 1,000mm LR x 900mm FB Upper Table, 1,000mm LR x 1050mm FB Lower Table (New 2006) - See website for complete specifications*****Press being sold subject to bid conformation, Owner will have 24 hours to accept or reject the bid*

****15,000 Lb. x 18" x 1/2" Perfecto Precision Fineblanking Press Feed Line; 15,000 Lb. Model RD107218 Double End Uncoiler, 18" Max. Width, 72" Max. OD, 20" - 24" Coil ID, Model S381821 Straightener, s/n 2020AA, .375" to .5" Thickness, 9" to 18" Width, Threading Table, Allen Bradley PLC*****Press being sold subject to bid conformation, Owner will have 24 hours to accept or reject the bid*

CNC MACHINING CENTERS

(3) Haas Model VF-4SS CNC VMC's w/ 4th Axis Indexers and Midaco Pallet Changers; s/n 1154396, 1154397, 1154404, Haas CNC Control, X-50", Y-20" Z-25", 4" Min - 24" Max Spindle Nose to Table, 12,000 RPM, Cat 40, 30-Pos. ATC, Renishaw Wireless Intuitive Probing, Each w/ Model HRT-210SP 4th-Axis Table, Midaco Series 40 Model SS5020 Pallet Changers (New 9/2018) - *See website for complete build sheet with options*

Haas Model VFI CNC VMC; s/n 1214 (1991)

CNC Machine Tooling and Accessories, Vises, Toolholders, Tooling and Related

PARTS FINISHING

25 Cu. Ft. Almcro Model OR-25VLR Vibratory Finishing Bowl w/ ST-4-100PDFH Recirculating Tank; s/n 0918002, 98" Dia. Bowl, 20-HP (New 2018)

Ramco Model AMKD-24EWRRD Automated Wash Line; Skid Mount, PLC Control, Turbo Wash/Rinse/Rust Inhibit/

Dry, Auto Load Conveyor (New 2018) - *Approx. \$150,000 New Cost. See website for original quote from OEM*

FORGING MACHINES

(2) 100 Ton SMS Hasenclever Model WSHK-100 Forging Machines w/ Ajax Induction Heaters; s/n 8057 w/ Ajax Tocco Inductron II Power Supply and 7961 w/ Ajax Pacer S10 Power Supply, Allen Bradley PLC, Feed All Rod Loaders

CRIMPING MACHINES

(2) Finn-Power Model CC-20 Crimping Machines; Model CC20V s/n 7003 and Model CC2015 s/n 6902

INDUCTION HEATING AND ROD FINISHING

(2) 80 KW Tocco Toccoatron Induction Rod Heaters; Model 5EC801 s/n 90-3891-15, Model 5EA805 s/n 97-4925-15

(2) Randbright Model HD-50 Centerless Polishing Machines

10 KW Ajax Toccoatron AC Portable Induction Heat System



Ramco Model AMKD-24EWRRD Automated Wash Line

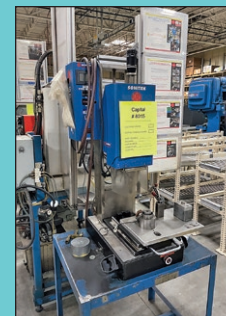
NEW 2018



Hydraulic Presses by Neff and Multipress



Baltec Orbital Riveters



(6) Sonitek Model S10 Heat Staking Presses



Bliss Model C60 and C35 OBI Presses



****730 Ton Mori FB650-FD-BH Fineblanking Press



****15,000 Lb. x 18" x 1/2" Perfecto Precision Fineblanking Press Feed Line

HYDRAULIC PRESSES

(20) Four-Post Air Oil Presses from 30 Ton to 80 Ton; Heavy Fabricated Steel Frames, Push Button Control, Finger Switches

70 Ton Neff C-Frame Hydraulic Press; s/n 11877, (New 2004) Appears to be like new

50 Ton Multipress Model FMS-50 C-Frame Hydraulic Press; s/n M-5480 (New 2003)

20 Ton Multipress M5P-20 Hydraulic Press

(4) C-Frame Air / Oil Presses; Stands, Finger Switches

OBI PRESSES

(2) 60 Ton Bliss Model C60 OBI Presses; 3" Adj., 4" Stroke, 14-1/4" Shut Height, Push Button Control Console, PLC, Parts Loaders

(2) 35 Ton Bliss C35 OBI Presses; 2.5" Adj., 3" Stroke, 10.75" Shut Height, Push Button Control Console, PLC

ROBOTIC WELDING CELLS

Yaskawa Motoman Two-Robot Two-Table Welding Cell; (2) Model YR-EA1400N Robots, NX100 Control, Dual Tilting Tables, Skid Mount, Miller Access 450 Welding Power Supplies, Tough Gun Torch Cleaner, Complete Skid Mount (New 2005) - System was in production, was moved for plant consolidation

Yaskawa Motoman Single-Robot Two-Table Welding Cell; UP20 Robot, XRC2001 Control, Miller Access 450 Power Supply, Table Fixture (New 2003) - System was in production, was moved for plant consolidation

Motoman Welding Cell; UP20 Robot, XRC2001 Control, Miller Autoweld 452

Power Supply, Table Fixture (New 2003) - System was in production, was moved for plant consolidation

WELDING EQUIPMENT - ALL TYPES

(4) Press Type Spot Welders; Various Size, WTC Control

(3) WTC Model T2075 Multi-Head Spot Welder Units

(6) Drums of Kislwel KC-28C Welding Wire

Miller Synchrowave 180 Welder

Fronius TransPuls Synerg 2700 MV Welder

Miller Millermatic 250 and 130 Welders

ASSEMBLY AND CUSTOM MACHINES

(6) Sonitec Model S10 Heat Staking Presses; Digital Control, Stands, Some with Finger Switches

(5) Baltec Orbital Riveters, Model RN-381 and Others; Digital Control, Stand w/ Light Curtains and Finger Switches

(20) Various Custom Assembly Machines; Most w/ PLCs, Light Curtains and Related

MRO INVENTORY AND PARTS

Approx. (100) Skids New MRO Inventory; Mechanical, Electrical, Hydraulic and Pneumatic Components, No Inventory available, see website for pics

TOOLROOM MACHINERY

Sheffield Model Discovery II Shop Floor CMM; s/n S0407-1104, No PC System

Acer AGS-1224AHD Hydraulic Surface Grinder

Model DSR-750S Radial Arm Drill

13" x 30" Clausing Engine Lathe with DRO

Bridgeport and Alliant Milling Machines

Clausing Production Table Drill

Warner and Swasey No. 3 Turret Lathe

Machine Shop Support Equipment; Inspection Tools, Tooling, Heavy Repair Tables

AIR COMPRESSORS AND RELATED

50 HP Ingersoll Rand Model XFE-50 Air Compressor

50 HP Sullair Model 12BS-50L-ACAC Air Compressor; s/n 003-82171

Ingersoll and Sullair Air Dryers, Air Tanks, Oil Separators and Filters

SHOP AND SUPPORT EQUIPMENT

Dust Hog 6-Cartridge Dust Collector

Envirotronics Environmental Chamber; Approx. 2' x 2' x 2'

(200+) Lots Very Clean Shop and Support Equipment; Disassembled Pallet Rack, Guard Rail, Cabinets, Shelves, Carts, Racks, Hoppers, Worktables, Tools and Related

OFFICE FURNITURE

(100+) Lots Office Equipment, File Cabinets, 2-Door Cabinets, Desks, Tables, Chairs



(25) Four-Post and C-Frame Air Oil Presses from 8 Ton to 80 Ton



(25) Four-Post and C-Frame Air Oil Presses from 8 Ton to 80 Ton



(3) Motoman Robotic Welding Cells w/ Access 450 Power Supplies



(250+) Lots of MRO Inventory, Shop and Support Equipment

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(3) 2018 Haas VF-4SS CNC VMC's



Fineblanking Line



Parts Finishing

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IMPORTANT NOTICE:

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BIDDER INSTRUCTIONS

> All bidders must register for this auction at www.bidspotter.com. Please register 24-hours in advance to get through approval process.



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TERMS OF SALE

All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., **is required on all purchases.** Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale,** copies of which will be available at the sale site or can be obtained from our website.

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