

WEBCAST AUCTION OF SURPLUS PLASTIC EXTRUSION EQUIPMENT FROM A LARGE PIPE MANUFACTURER INCLUDING 90 MM EXTRUDERS, SAWS, BELT PULLERS, VACUUM & SPRAY TANKS, 2018 UNADYNE BLENDING SYSTEMS, LIFT TRUCKS & MORE

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WEBCAST AUCTION

Plant Closed

+GF+

SURPLUS FROM GF PIPING SYSTEMS

GEORG FISCHER
PIPING SYSTEMS

4949 Joseph Hardin Drive – Dallas, TX 75236
10 Miles Southwest of Downtown Dallas, Texas

SALE DATE: THURSDAY, OCTOBER 6TH, STARTING AT 10:00 AM

INSPECTION: Day Prior from 10:00 AM to 4:00 PM or by appointment with jeffjr@cia-auction.com



90 MM Krauss Maffei Model KME 90-36 Extruder



12" Dia. x 20' Battenfeld Cincinnati Model Vac Stream 400-6M Vacuum Sizing Tank



Hyde Plastic Model PC124 Belt Puller



(2) 8,000 Lb. / Hr. Unadyne Blending Systems



8" - 26" Dia. Midwest Model MWRS8262 Traveling Planetary Saw



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2020 Dunlap St., Cincinnati, Ohio 45214 Phone 513-241-9701 Fax 513-241-6760



NEW 2002
60 MM American Maplan Model AM-B60-BOM-013 Extruder



Barrel & Screw Replaced 2019
90 MM Battenfeld Model 9090 Extruder



NEW 2007
90 MM American Maplan Model SS-90-30 Extruder



18" Dia. x 20' JDP Model TV-18/20 Vacuum Sizing Tank



20" Dia. x 20' OEM Model VSTL 24/20 Vacuum Sizing Tank



20" Dia. x 20' OEM Model VSTS 24/20 Vacuum Sizing Tank



(4) 25 HP Unadyne Vacuum Pumps for Blending Systems

EXTRUDERS

90 MM Krauss Maffei Model KME 90-36 Extruder; s/n 51006265, Yaskawa Acpak Variable Speed Drive, 350 HP Motor, 14 Ratio Gear Box, Line #3 (New 2010)
Drive Updated 2017

90 MM American Maplan Model SS-90-30 Extruder; s/n 168221, 350 HP Motor, ABB Variable Speed Drive, (14) Die Zones, (4) Barrel, Line #6 (New 2007)

90 MM Battenfeld Model 9090 Extruder; s/n 293, 250 HP Motor, (39) die Zones, 6.6/1 Gear Ratio, Line #4 (Barrel and Screw Replaced 2019)

60 MM American Maplan Model AM-B60-BOM-013 Extruder; s/n 168221, 225 HP Motor, Variable Speed Drive, (10) Die Zones, (4) Barrel Zones, Line #7 (New 2002)

90 MM American Maplan Model AM-B90-BOM1 Extruder; s/n 168220, 10.9 Gear Ratio **Missing All Control Displays** **No Motor** *Out of Service*

60 MM American Maplan Extruder; s/n N/A, 150 HP Motor, Battenfeld 60/60 Gear Box, (11) Die Zones *Out of Service*

SAWS

8" - 26" Dia. Midwest Model MWRS8262 Traveling Planetary Saw; s/n 1907, Line #6 (New 2007)

32" CDS Model CTPS 8-26 Traveling Planetary Saw; s/n 9407-080310, 16" Blade, Line #3

18" Dia. CDS Model 8.5-18 Upacting Saw; s/n 9398-050110, with CDS CLC 600 Programmable PLC Control, Line #1

JDP Model SU-8/32 Upacting Saw; s/n SU-6221, 22" Saw Blade, Line #7 (New 2007)

BELT PULLERS

8" Dia. CDS Model CPHV 460-8 Belt Puller; s/n 9397-110110, 3-110 IPM, Line #1

8" - 24" Dia. Midwest Model 824 Belt Puller; s/n 16698, 8" - 24" Capacity, Line #4

Hyde Plastic Model PC124 Belt Puller; s/n 1212PC-2, Line #5 (1998)

18" Dia. JDP Model OC-4/16-R Belt Puller; s/n OC-6213RR, Line #6 (New 2007)

8" Dia. JDP Model PC-8/3 Belt Puller; s/n PC-6239, Line #7 (New 2007)

VACUUM SIZING TANKS

20" Dia. x 20' OEM Model VSTS 24/20 Vacuum Sizing Tank; s/n OEM100-2775 **Being Used as Spray Tank**

18" Dia. x 20' JDP Model TV-18/20 Vacuum Sizing Tank; s/n TV-6241, Line #6 (New 2007)

12" Dia. x 20' Battenfeld Cincinnati Model Vac Stream 400-6M Vacuum Sizing Tank; s/n 3801661-060, Line #5 (New 2014)

12" Dia. x 20' CDS Model CVSS28-20 Vacuum Sizing Tank; s/n 10111-120410, Line #5

8" Dia. x 20' JDP Model TV-8/20 Vacuum Sizing Tank; s/n TV-6240, Line #7 (New 2007)

8" Dia. x 20' Long CDS Model CVSS 20-20 Vacuum Sizing Tank; s/n 9391-070110, Line #1

SPRAY TANKS

24" Dia. X 20' CDS Model CSTC 40-20 Spray Tank; S/N 9613-030110, (2) 8" Bag Filters, (2) 10 HP Pumps

(3) 20" Dia. x 20' Mfg. Unknown Spray Tanks; ELine #4

(3) 18" Dia. x 20' JDP Model TC-18/20 Spray Tanks; s/n TC-6245, TC-6244, TC-6243, Line #6 (New 2007)

(3) 12" Dia. x 20' Speedex Model SST12120 Spray Tanks; s/n 82203, 38310 and N/A, Line #5

(3) 8" Dia. x 20' JDP Model TC8/20 Spray Tanks; s/n TC-6236, TC-6237, TC-6238 Line #7

(3) 8" Dia. x 20' Long CDS Model CSTC 20-20 Spray Tanks; s/n 9607-080110, 9609-090110, 9609-100110, Line #1

SCREEN CHANGERS

Xaloy Model EH-45 Hydraulic Screen Changer; Line #3

Xaloy Model EH-25 Hydraulic Screen Changer; Line #7

Beringer Hydraulic Screen Changer; s/n 94778, 2 HP Hydraulic Unit, Line #4

PIPE HEAD DIES

Krauss Maffei Model KM-RKW36 Pipe Head Die; s/n 51006324, 2.5" Inlet, 24" Diameter Outlet with 2.5" Wall, Line #3 (New 2010)

Midwest Pipe Head Die; Line #6

Pipe Head Die; Line #7

WALL THICKNESS SCANNER

Inoex Model AFM 250/BK Scanner; Line #7 (New 2013)



(3) 18" Dia. x 20' JDP Model TC-18/20 Spray Tanks



(3) 12" Dia. x 20' Speedex Model SST12120 Spray Tanks

SURPLUS FROM GF PIPING SYSTEMS



3,000 Lb. / Hr. Maguire Model WSB-940T Weight Scale Blender



Krauss Maffei Model KM-RKW36 Pipe Head Die



Xaloy Model EH-45 Hydraulic Screen Changer



8" - 24" Dia. Midwest Model 824 Belt Puller

NEW 2007

BLENDERS

(2) 8,000 Lb. / Hr. Unadyne Blending Systems (New 2018)
Each with;

- Unadyne Model OMNI IV-WB Three Component Blender
- Unadyne Model EMHD100 Dryer Hopper
- 105 KW Unadyne Heaters
- 30 HP Unadyne Model HD-100 Blower
- Unadyne Model FF-4 Four Cartridge Dust Collector
- (2) 25 HP Unadyne Model Power Max PD Vacuum Pumps Per System

3,000 Lb. / Hr. Maguire Model WSB-940T Weight Scale Blender; s/n B117914, Controller

VACUUM PUMPS

10 HP Conair Model PD10 Vacuum Pump

(2) 10 HP Hamilton Vacuum Pumps

MISCELLANEOUS

15 Ton Advantage Model MID-15A Portable Chiller; s/n 157504
Freon Leak (New 2017)

Ganta Filippo Model MAC500/SCRC/2FT-2 Marker (New 2010)

Conair Franklin Model DAEA04S030060 Dryer w/ Hopper

SILO

36' x 36' Brock Corrugated Steel Silo

OUT OF SERVICE DOWN STREAM MACHINERY

12" - 40" Dia. Midwest Model MWR51240.2 Saw

CDS Model CTPS6-18 Saw

Hyde Plastic Model SR368 Upacting Saw

8" - 24" Midwest Model 824.100 Saw

36" Worldpoly Model WJH500 Radius Bandsaw (2016)

Xaloy Model EH-35 Hydraulic Screen Changer **No Hydraulic Unit**

Beringer Model 2UL151 Hydraulic Screen Changer **No Hydraulic Unit**

8" Dia. Hyde Plastics Model PC8 Belt Puller

36" Dia. JDP Model PC836 Belt Puller (New 2007)

36" Dia. x 20' JDP Model TV-36/20 Vacuum Sizing Tank (New 2007)

10" Dia. x 20' American Maplan Vacuum Sizing Tank

8" Dia. x 20' American Maplan V250/2 Vacuum Sizing Tank

(4) 20" Dia. x 20' JDP Model TC36/20 Spray Tanks (New 2007)

8" Dia. x 20' American Maplan K250 Spray Tank

8" Dia. x 20' Spray Tank

22" Dia. x 20' CDS Model CSTC 40-20 Spray Tank

Inoex Model AFM400-G/8 Scanner (2012)

Inoex Model AFM500/8K Scanner (2013)

TOOLROOM MACHINERY

80" X 84" Ravensburg Lathe with DRO; 60" Four-Jaw Chuck, Quick Change, Toolpost

48" OM Vertical Turret Lathe; s/n n/a, GE Fanuc CNC Control, 4-Position Turret, 40" Vertical Travel

Lucas No. 32 Horizontal Boring Mill **Out of Service**

6' Arm x 15" Column Okuma Radial Arm Drill **Out of Service**

FORKLIFTS AND BOOM LIFT

12,000 Lb. Sellick Model S120J41-2 Pneumatic Tire Diesel Lift Truck; s/n 9609505S12J4T, 168" Max Lift, 72" Forks, 6,400 Hours Showing

10,000 Lb. Sellick Model S100JDS-2 Pneumatic Tire Diesel Lift Truck; s/n 7234710S10J, 168" Max Lift, 72" Forks, 7,097 Hours Showing

6,000 Lb. Cat Model 2EC30 Electric Lift Truck; s/n A2LC362739

34' Genie Model Z-34/22N Electric Boom Lift

American Lincoln Model 505-230 LP Gas Sweeper; s/n 752147, 2,008 Hours Showing



8" Dia. CDS Model CPHV 460-8 Belt Puller



36' x 36' Brock Corrugated Steel Silo



JDP Model SU-8/32 Upacting Saw



32" CDS Model CTPS 8-26 Traveling Planetary Saw



12,000 Lb. Sellick Model S120J41-2 Pneumatic Tire Diesel Lift Truck



18" Dia. CDS Model 8.5-18 Upacting Saw



34' Genie Model Z-34/22N Electric Boom Lift



Various Pipe Dies

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Contact Information
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(4) Extruders



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IMPORTANT NOTICE:

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BIDDER INSTRUCTIONS

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AUCTIONEERS

Joseph M. Luggen – License No. 16984



TERMS OF SALE

All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., **is required on all purchases.** Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale,** copies of which will be available at the sale site or can be obtained from our website.

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