

WEBCAST AUCTION OF SURPLUS EQUIPMENT FROM LARGE MANUFACTURER INCLUDING, HYDROMATS, MINSTER PRESS, FLOW WATER JET, NATIONAL HEADER, THREAD ROLLERS, CNC SWISS LATHE, HAAS CNC HMC, CENTERLESS GRINDER, FABRICATING, TOOLROOM, PLASTIC AND SUPPORT EQUIPMENT

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# WEBCAST AUCTION

## SURPLUS EQUIPMENT FROM MAJOR MACHINING FACILITY

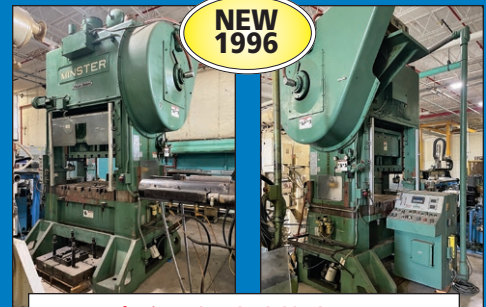
100 Technology Avenue – Jeffersonville, Indiana 47130  
*Just North of Louisville, Kentucky*

**SALE DATE: TUESDAY, SEPTEMBER 27TH, STARTING AT 10:00 AM**

INSPECTION: Day Prior from 10:00 AM to 4:00 PM or by appointment w/ [jeffjr@cia-auction.com](mailto:jeffjr@cia-auction.com)



(8) Hydromats Models Include Inline 14/16, HB45-12, HB25-12, HS15-30, Trunion V8



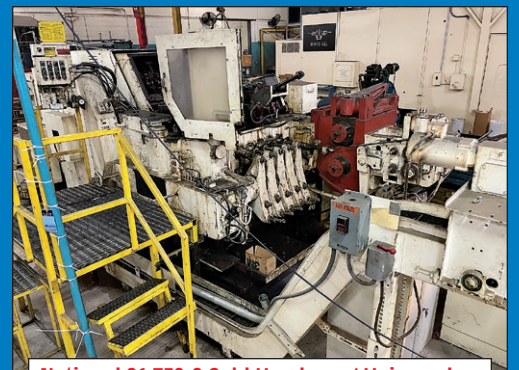
Minster P2-150-48 SSDC Press



Poly Gim Diamond 42CSL CNC Swiss Lathe



Haas Model EC-400 Two-Pallet CNC HMC



National S1 750-6 Cold Header w/ Universal Transfer



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**NEW 2011**

Flow Mach 3020XD Water Jet Cutting Table w/ Bevel Head



**NEW 2003**

Hydromat Model HB-45 12-Station Rotary Transfer Machine



Cincinnati Milacron Model 220-8 DR Centerless Grinder



Roto-Finish Model MP-70 Vibratory Feed Bowl



**NEW 2004**

Profiroll Model PW-10 CNC / AC Two-Die Cylindrical Thread Roller



**NEW 2013**

Poly Gim Diamond 42CSL CNC Swiss Lathe



Hydromat 14/16-Station Inline Transfer Machine



**NEW 1996**

Minster P2-150-48 SSDC Press

### HYDROMATS AND ACCESSORIES

**Hydromat Model HB-45 12-Station Rotary Transfer Machine;** s/n 280891-90, PLC Control Panel, Electrical Cabinet (3/2003)

**Hydromat Model 12-Station Rotary Transfer Machine;** s/n 280891-90, Bar Feed, Control Panel, Electrical Cabinet (9/1992)

**Hydromat Model HW-25 12-Station Rotary Transfer Machine;** s/n 230985180, PLC Control Panel

**Hydromat Inline-8 Transfer Machine;** s/n 090786-04, PLC Control, Electrical Cabinet, 16x Self Centering Chucks (8 Per Side), Adjustable Center Distance for each Chuck, 8-Horiz. Drill Stations Left and Right, 7-Vertical Units Capable, 1" Dia. Cap., 8" to 22" Length Shafts, Cut-Off or Bar Feed Capable

**Hydromat Trunnion V8 Vertical Rotary Transfer Machine;** s/n 10683-1, Push Button Control

**Hydromat and Iemca Bar Feeds and Bundle Loaders**

### CNC SWISS LATHE AND BAR FEED

**Poly-Gim Model Diamond 42CSL CNC Swiss Lathe;** s/n 3280276-Y, Mitsubishi M700 Control, 1-5/8" Max Dia., 10.55" Max Length, 46 MM Spindle Hole, (6) OD Tools Slide 1, (2) ID Tools Slide 2, (2) Driven ID Tools Slide 2, (6) Cross Working Driven Tools Slide 1, 360 Deg Driven Tool Slide 1, (4) Back working Tools, (3) Live Tools (New 2013)

**Iemca Model Boss 551E Type 37-LL Magazine Bar Feed;** s/n 021343NA0 (New 2014)

**Iemca Model Genius 120 Type 37-LL Magazine Bar Feed;** s/n 020424BA01 (New 2004)

### COLD FORMER AND FEED EQUIPMENT

**1" National Model S1 750-6 Six-Station Five-Die Cold Former;** s/n 39447, Universal Transfer, Catalog Specs Bidder Must Verify: 1" Max Cutoff Dia. (Mild Steel), 7/8" Max Cutoff Dia. (Alloy Steel), 4" Max Length of Blank, 4" Max Die Kickout (1978)

**4,000 Lb. Fastener Engineers Model PF4000-08 Wire Uncoiler;** s/n 879/4454

**RMG Model 89-2080-22 Inline Wire Drawer;** s/n 108712

### THREAD ROLLERS

**Profiroll Bad Duben Model PW-10 CNC / AC Two-Die Cylindrical Thread Roller;** s/n 0012, Siemens CNC Control, Vibratory Feed Bowl, Hydraulic System, Catalog Specs Bidder Must Verify: 2 - 50 MM Dia. Range, 10 Ton Forging Power, 100 MM Thread Length, 8 MM Max Pitch, 100 MM Roller Width, 175 MM Roller Dia., 54 MM Roller Bore (New 2004)

**Pee Wee Model P20-8G CNC / AC Two-Die Cylindrical Thread Roller;** s/n P11-022, Gantry Loader w/ Pendant, Hydraulic System, Catalog Specs Bidder Must Verify: 75 MM Dia. Range, 20 Ton Forging Power, 160 MM Thread Length (Plunge Method), 2000 MM Thread Length, 8 MM Max Pitch, 200 MM

Roller Width, 200 MM Roller Dia., 69.85 MM Roller Bore (New 2012)

### CNC HORIZONTAL MACHINING CENTER

**Haas Model EC-400 Two-Pallet CNC HMC;** s/n 2053546, Renishaw OTS Probe, 24-Station ATC, 15.75" x 15.75" Pallets, 20" X-Axis, 20" Y-Axis, 20" Z-Axis, Cat 40 Spindle, 20-HP Drive (New 9/2011)

### WATER JET

**Flow Model Mach 4 3020C-XD CNC Bevel Head Waterjet Cutting Table;** s/n 32194, 6.5' x 10' Table, Hyperjet 50 WMC Intensifier Pump; s/n 511-12721, 87K PSI, 600 MPA, Koolant Coolers Chiller, Flow Pressure Pot (New 2011)\*\*\*B-Axis and C-Axis are not functional, machine needs significant repair

### MINSTER SSDC PRESS

**150 Ton Minster Piece-Maker P2-150 SSDC Press;** s/n 29803, Minster Control Console, 1.5" Stroke, 48" LR x 40" FB Bed Area, 48" LR x 23" FB Ram Area, 70 to 400 SPM, 4" Adjustment, 17.5" Shut Height on Bed SDAU, Windows (New 1996)

### OBI PRESSES

**60 Ton Minster No. 6 OBI Press;** s/n 15729, 4" Stroke, 32" LR x 21" FB Bed, 3" Adjustment, 13" Shut Height on Bed SDAU, Air Clutch, PB Control, Light Curtains

**40 Ton Rouselle Model 4 OBI Press;** s/n 23862, 3" Stroke, 12" Shut Height, 3.5" Adjustment, 105 SPM, PB Control, Air Clutch



Pee Wee Model P20-8G CNC / AC Two-Die Cylindrical Thread Roller



Barrett Chip Wringer



**NEW 2012**

Hammond Vibratory Tub



# SURPLUS EQUIPMENT FROM MAJOR MACHINING FACILITY



Hydromat Inline-8 Transfer Machine



30 Ton Muratec Vectrum 3000 Alpha CNC Turret Punch



Romer Model 5124 CIM CORE Infinite 2.0 Portable Arm CMM

## TURRET PUNCH

30 Ton Muratec Model Vectrum 3000 Alpha CNC Turret Punch; s/n 9KX5360890, Fanuc 16P Control, 80.7" x 62.8" Max Sheet Size w/o Repositioning, 161" x 125" Max Sheet Size w/ Repositioning, 54-Station Turret (New 2000)

## PRESS BRAKE

55 Ton x 6' Pacific Model J55-6 Hydraulic Press Brake; s/n 9163, Light Curtains, Palm Buttons, Autogage Back Gage

## IRONWORKER

65 Ton Scotchman Model 6509-24M Hydraulic Iron Worker  
Large Quantity Scotchman Ironworker Attachments

## CENTERLESS GRINDER

Cincinnati Milacron Model 220-8 DR Centerless Grinder; s/n 350300079-0062, Auto Infeed, Dresser, Barnes Coolant System w/ Paper Filter

## PARTS FINISHING / FINISHING

Roto-Finish Model MP-70 Vibratory Feed Bowl; s/n MP-70-3-4-89-A1, Job No. 1987

Hammond Model Roto-Finish HR3D

Vibratory Finishing Bowl; s/n 35450 (New 2012)

Midbrook Hurricane Model 50 Tumbling Drum Parts Washer; s/n 3866

Barrett Centrifugal Chip Wringer; s/n 3010292-5

## PARTS LOADING

- (4) Elbaron Magnetic Loader Systems
- (10) Vibratory Feed Bowls
- (5) Magnetic and Conveyor Belt Loaders
- (2) Feedall Model 1700 Bar Loaders

## SCREW MACHINES

- ¾" Brown and Sharpe CNC Screw Machine w/ Bar Feed
- (5) Brown and Sharpe Square Base Screw Machines w/ Lip Bar Feeds

## PORTABLE CMM

Romer Model 5124 CIM CORE Infinite 2.0 Portable Arm CMM; s/n 5124-215, Touch Probes, Dongle, Travel Case

## TOOLROOM GRINDERS

Parker Majestic Model 1C Universal ID OD Cylindrical Grinder; s/n 2420-1-C-84, 12" Swing, 20" Centers, Swing Around ID Head

Royal Master Centerless Grinder

(2) Brown and Sharpe Model 1024 Universal Cylindrical Grinders

Grand Rapids Model 280 Hydraulic Surface Grinder

## TOOLROOM MACHINERY

- 30" Scherr Tumico Optical Comparator w/ Micro-VU DRO
- Hardinge Model TFB-H Precision Lathe
- 2 HP Bridgeport Series 1 Vertical Mill
- Pro Master Model 28 Radial Arm Drill
- Elox Model Ameritron 100MS CNC Die Sinker EDM

## MISC. MACHINERY

- Bewo Type 315NF/HFA Auto Cold Saw; s/n 1135NFHFA0400
- 36" x 36" Vapor Blast Abrasive Blast Cabinet w/ Dust Collector
- Penn Rotary Rod Shear

## PLASTIC AUXILIARY

- Maguire Weigh Scale Blender w/ Stand
- Branson Model 8600 Ultrasonic Welder
- (7) Plastic Dehumidifying Dryers by Novatec, Una-Dyn and Others
- (2) Nelmor Grinders
- Sprue Picker Robots



55 Ton x 6' Pacific Model J55-6 Hydraulic Press Brake



Parker Majestic Model 1C Universal ID OD Cylindrical Grinder



60 Ton Minster No. 6 OBI Press



65 Ton Scotchman Ironworker



Maguire Material Blender



Plastic Auxiliary Equipment, Material Dryers, Sprue Pickers, Granulators



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## SURPLUS EQUIPMENT FROM MAJOR MACHINING FACILITY

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1996 Minster Press



(5) Hydromats to 2003



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**TUESDAY, SEPTEMBER 27TH**

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Jeffersonville, Indiana 47130  
Just North of Louisville, Kentucky

### IMPORTANT NOTICE:

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