

WEBCAST AUCTION OF SURPLUS EQUIPMENT TO STATE OF THE ART
 TUBE FABRICATION FACILITY INCLUDING (3) 2021 – 4,000 WATT BLM FIBER OPTIC
 TUBE LASERS, (11) 2021 - ARTIFLEX ROBOTIC WELDING CELLS W/ FANUC ROBOTS,
 2021 THERMATRON-X ELEVEN-TANK E-COAT LINE, & NITROGEN GENERATORS

BidSpotter.com
 See Instructions on Page 4
 To Become a Qualified Bidder on the Internet

WEBCAST AUCTION

Surplus Equipment to – All Items Being Sold Subject to High Bid Confirmation



MAYVILLE ENGINEERING COMPANY, INC.

1430 E. 10 Mile Road – Hazel Park(Detroit), Michigan 48030

10 Miles North of Downtown Detroit, MI

SALE DATE: TUESDAY, MAY 17TH, STARTING AT 11:00 AM

INSPECTION: Day Prior from 10:00 AM to 4:00 PM or by appointment with joe@cia-auction.com



NEW 2021

NEW Never Put In Production

(3) 4,000 Watt BLM Group Model Lasertube LT7 Fiber Optic Tube Laser w/ Dust Collector & Chiller



NEW 2021

NEW Never Put In Production

(11) Artiflex Robotic Welding Cells w/Fanuc Robots and Lincoln Welders



NEW 2021

NEW Never Put In Production

Thermatron-x Inc. Eleven Tank E-Coat Line



NEW 2021

NEW Never Put In Production

Nitrogen Generator System w/(2) HP Atlas Copco Air Compressors and (3) Nitrogen Generators



Sale Under The Management Of

CINCINNATI INDUSTRIAL AUCTIONEERS

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 2020 Dunlap St., Cincinnati, Ohio 45214 Phone 513-241-9701 Fax 513-241-6760



TUESDAY, MAY 17TH - 11:00 AM

**NEW
2021**

**Only Test
Run Hours**



(3) 4,000 Watt BLM Group Model Lasertube LT7 Fiber Optic Tube Laser w/ Dust Collector & Chiller



**NEW
2021**



**Only Test
Run Hours**

FIBER OPTIC TUBE LASERS

4,000 Watt BLM Group Model Lasertube LT7 Fiber Optic Tube Laser; s/n 0872001250204, Sideros Model ECO 4 HCS Dust Collector, IPG Model LC170.01-A-6.5/6 Chiller, 6" Diameter Max, 74.8" Min Bar Length, 334" Max Bar Length w/ Automatic Loading, 244" Max Bar Length w/ Manual Loading, 330 LB Max Total Bar Weight, 16" Run Out, 60" Rubber Belt Outfeed Conveyor, 24" Tube Loader, 19" Steel Cleated Scrap Conveyor, Laser #1 (New 3/2021)

4,000 Watt BLM Group Model Lasertube LT7 Fiber Optic Tube Laser(Inverted); s/n 0872101270606 Sideros Model ECO 4 HCS Dust Collector, IPG Model LC170.01-A-6.5/6 Chiller, 6" Diameter Max, 74.8" Min Bar Length, 334" Max Bar Length w/ Automatic Loading, 244" Max Bar Length w/ Manual Loading, 330 LB Max Total Bar Weight, 16" Run Out, 60" Rubber Belt Outfeed Conveyor, 24" Tube Loader, 19" Steel Cleated Scrap Conveyor, Laser #2 (New 3/2021)

4,000 Watt BLM Group Model Lasertube LT7 Fiber Optic Tube Laser(Inverted); s/n 0872101301001 Sideros Model ECO 4 HCS Dust Collector, IPG Model LC170.01-A-6.5/6 Chiller, 6" Diameter Max, 74.8" Min Bar Length, 334" Max Bar Length w/ Automatic Loading, 244" Max Bar Length w/ Manual Loading, 330 LB Max Total Bar Weight, 16" Run Out, 60" Rubber Belt Outfeed Conveyor, 24" Tube Loader, 19" Steel Cleated Scrap Conveyor, Laser #4 (New 3/2021)

ROBOTIC WELDING CELLS

(8) Artflex Two-Station Robotic Welding Cells with (2) Fanuc Arcmate 100iD Six-Axis Robots; Fanuc R-30iB plus Control with Pendant (2021), (2) Lincoln R450 Powerwave Welders with STT + 4R220 Autodrive Wire Feeders, Trunnion Table, 48" x 30" Fixture Space, 58" Between Mounting Points, (2) Keyence Light Curtain, Rite-Hite Defender Rollup Door, Allen Bradley Control, 112" x 16" x 114" H Approx Overall Dimensions (New 2021)



Thermatron-x Inc. Eleven Tank E-Coat Line w/ PLC Control, Rectifier, RO System, Chiller, Cure Oven & More



NEW 2021

Only Test Run Hours

(8) Artiflex Two-Station Robotic Welding Cells w/ (2) Fanuc Arcmate 100iD Six-Axis Robots, (2) 30" X 48" Trunnion Tables, & (2) Lincoln R450 Power Welders (New 2021)



NEW 2021

Artiflex Robotic Welding Cell #5915-4100 with (1) Fanuc Arcmate 100iD Six-Axis Robot



(2) Schunk Model PZN+380-1-AS-V Robot Gripper ArmsNew, Never Used****

Artiflex Two-Station Robotic Welding Cell #5915-2100 with (2) Fanuc Arcmate 100iD Six-Axis Robots; S/n R2142011A, s/n R2142022B, with Fanuc R-30iB Plus Controls with Pendants (2021), (2) Lincoln R450 Powerwave Welders with STT and 4R220 Autodrive Wire Feeder, Non Trunnion Table, 48" x 30" Fixture Space, 58" Between Mounting Points, (2) Keyence Light Curtains, Rite-Hite Defender Rollup Door, Allen Bradley Control, Pick and Place Robot (New 2021)

Artiflex Two-Station Robotic Welding Cell #5915-2300 with (1) Fanuc Arcmate 100iD Six-Axis Robots; S/n R2142000D with Fanuc R-30iB Plus Control with Pendant (2021), Lincoln R450

Powerwave Welder with STT + 4R220 Autodrive Wire Feeder, Non Trunnion Table, 48" x 30" Fixture Space, 58" Between Mounting Points, (2) Keyence Light Curtain, Rite-Hite Defender Rollup Door, Allen Bradley Control 112" x 16" x 114" H Approx Overall Dimensions (New 2021)

Artiflex Robotic Welding Cell #5915-4100 with (1) Fanuc Arcmate 100iD Six-Axis Robot; s/n R21420230, Fanuc R-30iB plus Control with Pendant (2021), (2) Lincoln R450 Powerwave Welders with STT + 4R220 Autodrive Wire Feeders, 60" x 30" Fixture Space, Single Work Space, 58" Between Mounting Points, (2) Keyence Light Curtain, Rite-Hite Defender Rollup Door, Allen Bradley Control, 98" x 138" x 114" H Approx Dimensions (New 2021)

ROBOT PICK ATTACHMENTS

(2) Schunk Model PZN+380-1-AS-V Robot Gripper ArmsNew, Never Used****

E-COAT LINE

Theratron-x Inc. Eleven Tank E-Coat Line; s/n 3097, 42" x 85" x 47" Working Envelope, 36" Infeed Conveyor, 36" Outfeed Conveyor, 400 Volt Controlled Power Company RXPO Series 50 Rectifier, Hybrid Waste Treatment Tanks, Filter Press, 20 GPM RO System, (3) Cartridge Filters, 30 Ton Carrier Chiller, 60" Natural Gas Curing Oven (2021) 60" x 125" x 30" Approx Dimensions (New 2021)

NITROGEN GENERATOR SYSTEM

(2) 100 HP Atlas Copco Model GA75+FF Air Compressors; S/N API634254, S/N API634253, 153 PSI, 437.7 CFM, 460 Volt (New 2021)

(3) Atlas Copco Model NGP100+% Nitrogen Generators; S/N API207366, S/N API207769, S/N API207490 (New 2021)

(3) 27 HP Atlas Copco Model LB20-40BM 460/3/60 APE Boosters; S/N ITR162381, S/N ITR162379, w/ MTASPA Single Fan Cooler (New 2021)

(6) Air Receiving Tanks up to 1,000 Gallons



NEW 2021

(2) 100 HP Atlas Copco Model GA75+FF Air Compressors



(6) Air Receiving Tanks up to 1,000 Gallons



NEW 2021

(3) 27 HP Atlas Copco Model LB20-40BM 460/3/60 APE Boosters



NEW 2021

(3) Atlas Copco Model NGP100+% Nitrogen Generators

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(3) Fiber Optic Tube Lasers



E-Coat Line



(11) Robotic Weld Cells



Nitrogen Generator System

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IMPORTANT NOTICE:

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BIDDER INSTRUCTIONS

> All bidders must register for this auction at www.bidspotter.com. Please register 24-hours in advance to get through approval process.



AUCTIONEERS

Cincinnati Industrial Auctioneers, Inc.

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 Joseph M. Luggen
 Ryan L. Luggen



TERMS OF SALE

All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., **is required on all purchases.** Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale,** copies of which will be available at the sale site or can be obtained from our website. All Items Being Sold Subject to High Bid Confirmation.

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