

WEBCAST AUCTION OF MEDICAL GRADE PLASTIC INJECTION MOLDING FACILITY
 INCLUDING MOLDING MACHINES TO 900 TON, WHITTMAN ROBOTS, CENTRAL NITROGEN,
 CHILLER AND MATERIAL SYSTEMS, PLASTIC AUXILIARY, TOOLROOM AND WAREHOUSE EQUIPMENT

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WEBCAST AUCTION

Plant Closed – Owner Retiring



WISCONSIN TOOL & MOLD CO., INC.

1579 11th Drive – Friendship, Wisconsin 53934

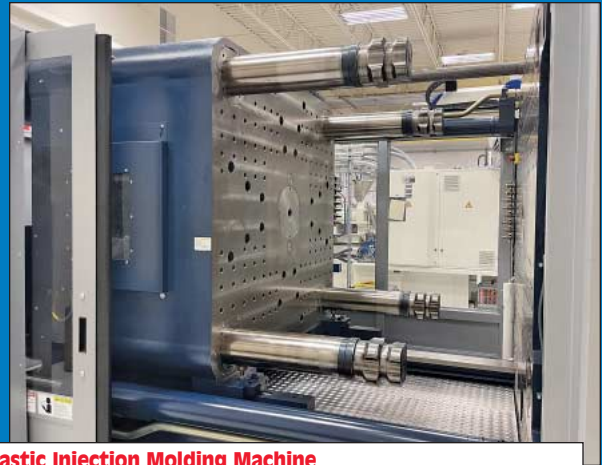
80 Miles North of Madison, Wisconsin

SALE DATE: WEDNESDAY, MARCH 2ND, STARTING AT 9:00 AM LOCAL

INSPECTION: Day Prior from 10:00 AM to 4:00 PM or by appointment with jeffjr@cia-auction.com



900 Ton Battenfeld Model HM-8000-2P/7700 Plastic Injection Molding Machine



450 Ton Battenfeld HM-4000/3400 Injection Molder



200 Ton Battenfeld HM-1800/1000 Injection Molder



(9) Very Clean Whittman and Battenfeld Robots



Motan Model MDS800 Central Dryer System w/ (12) Hoppers



Bauer Central Nitrogen Generator System (2015 - Never Installed)



Complete Tool Shop w/ Machinery and Tooling



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200 Ton Battenfeld Model HM-1800/1000 Plastic Injection Molding Machine



(2) 100 Ton Battenfeld Model HM-900/350 Plastic Injection Molding Machines



(2) 100 Ton Battenfeld Model HM-900/350 Plastic Injection Molding Machines



180 Ton Battenfeld Model HM-1600/750 Plastic Injection Molding Machine



900 Ton Battenfeld Model HM-8000-2P/7700 Molding Machine



PLASTIC INJECTION MOLDING MACHINES AND ROBOTS

900 Ton x 181 Oz. Battenfeld Model HM-8000-2P/7700 Plastic Injection Molding Machine; s/n 90366, Unilog B4 Control, 63.75" x 60.25" Platens, 44" x 40" Distance Between Tie Bars, 46.26" Opening Stroke, 83.66" Max Distance of Mounting Platens (2004)
Battenfeld Model R20S Robot; s/n 28136, Unilog B4 Control (2004)

450 Ton x 53 Oz. Battenfeld Model HM-4000/3400 Plastic Injection Molding Machine; s/n 132228-100, Unilog B6S Control, 35.4" x 27.9" Distance Between Tie Bars, 38.38" Opening Stroke, 54.1" Max Daylight, 15.74" Min Mold Height (2009)

Whittman Type W831 Robot w/ Enclosure and Conveyor; s/n 0108, X-800, Y-1400, Z-3000 (2009)

(2) 220 Ton x 34.9 Oz. Battenfeld Model BA-2000/1000 CDC Plastic Injection Molding

Machines; s/n C200933720248 and C2000915719920, Unilog TC40 Control, 32.2" x 32.2" Platens, 22" x 22" Distance Between Tie Bars, 27.56" Opening Stroke, 39.3" Max Daylight, 11.8" Min Mold Height, Approx. 23,000 Lb. Each (1997)

(2) Whittman Robots w/ Enclosures and Conveyors

200 Ton x 11.49 Oz. Battenfeld Model HM-1800/1000 Plastic Injection Molding Machine; s/n 132227-100, Unilog B6S Control, 22.4" x 20.47" Distance Between Tie



450 Ton Battenfeld Model HM-4000/3400 Plastic Injection Molding Machine



WISCONSIN TOOL & MOLD CO., INC.



TO
2011



(9) Very Clean Whittman and Battenfeld Robots

Motan Model MDS800 Central Dryer System

Bars, 25.59" Opening Stroke, 37.4" Max Distance of Mounting Platens, 11.81" Min Mold Height (2009)

Whittman Model W811 Robot w/ Enclosure and Conveyor; s/n 0139, X-620, Y-1200, Z-2500 (2009)

176 Ton x 11.49 Oz. Battenfeld Model HM-1600/750 Plastic Injection Molding Machine; s/n 26839, Unilog B4 Control, 22.4" x 20.4" Distance Between Tie Bars, 25.5" Opening Stroke, 37.4" Max Daylight, 11.81" Min Mold Height, Approx. 1,600 Lb. (2003)

Battenfeld Robot w/ Enclosure and Conveyor

(2) 100 Ton x 7.6 Oz. Battenfeld Model HM-900/350 Plastic Injection Molding Machines; s/n 132971-100 and s/n 132226-100,

Unilog B6S, 16.5" x 14.5" Distance Between Tie Bars, 18.7" Opening Stroke, 27.5" Max Daylight, 8.8" Min Mold Height, Approx. 9,100 Lb. (2011)

Whittman Model W811 Robot w/ Enclosure and Conveyor; s/n 0456, X-420, Y-1200, Z-2500 on s/n 132971-100 (2010)

Whittman Model W811 Robot w/ Enclosure and Conveyor; s/n 0138, X-420, Y-1200, Z-2500, and s/n 132226-100 (2009)

73 Ton x ____ Oz. Battenfeld Model HM-650/210 Plastic Injection Molding Machine; s/n 133553-100, Unilog B6S Control, 14.5" x 12.5" Distance Between Tie Bars, 17.7" Opening Stroke, 25.5" Max Daylight, 7.8" Min Mold Height, Approx. 5,800 Lb. (2011)

Whittman Model W811 Robot w/ Enclosure and Conveyor; s/n 0139, X-620, Y-1000, Z-2000 (2011)

66 Ton x 3.17 Oz. Battenfeld Model BA-600/200 CDC Plastic Injection Molding Machine; s/n 0060938821735, Unilog TC40 Control, 19.2" x 19.2" Platen Size, 12.6" x 12.6" Distance Between Tie Bars, 16.73" Opening Stroke, 22.64" Max Daylight, 5.9" Min Mold Height, Approx. 6,400 Lb. (1997)

(3) 44 Ton Battenfeld Model BA-400 CDC Plastic Injection Molding Machines; Model BA-400/50 s/n 23323 w/ .72 Oz. Shot, Unilog B4 Control (2000), Model BA400/50 s/n 20214 w/ .72 Oz. Shot, Unilog 4000 Control (1997), Model BA-400/125 s/n CC40934517720 w/ 1.89 Oz., Unilog TC40 Control (1996),



(2) 220 Ton Battenfeld Model BA-2000/1000 CDC Plastic Injection Molding Machines



(3) 44 Ton Battenfeld Model BA-400 CDC Plastic Injection Molding Machines



(100+) Lots Extremely Clean Shop Equipment



25 Ton Boy Model 25M Plastic Injection Molding Machine



2009

Herman HiQ Evolution Ultrasonic Welder



(2) Branson 2000AED Ultrasonic Welders



NEVER USED

Rapid Model F14 Granulator



(25) Sentra 2000LE Mold Temp Controllers

19.29" x 19.29" Platen Size, 12.6" x 12.6" Distance Between Tie Bars, 12.8" Opening Stroke, 18.7" Max Daylight, 5.9" Min Mold Height, Approx. 5,300 Lb. (to 2000)

27 Ton x .5 Oz. Boy Model 25M Plastic Injection Molding Machine; s/n 67535, Procan Control, 10" x 10" Tie Bar Spacing (1997)

SHOP EQUIPMENT

Extremely Clean Shop Equipment; (50) Sections Various Size Adjustable Beam Pallet Rack, Modular Shop Furniture System w/ Benches, Cabinets and Racks, Lista Tool Cabinets, Stainless Steel Tables, Portable Wire Racks, Portable Gantry Cranes, Power and Hand Tools, L-Sealers, Carts, Cabinets, Work Benches, Fans, Shop Furniture and Related

CENTRAL NITROGEN SYSTEMS

Bauer Model SNGII-30615-460-3 Central Nitrogen Generator System; s/n 168394, Touch Screen PLC Control, 13.0 SCFM Flow, 5,000 Max. PSI (New 2015 - Never Installed)

Battenfeld Type SE-33 Central Nitrogen Generator System w/ Compressor and Gas Supply Cabinet; s/n 133553-303/DD11-038
(25) Battenfeld Airmould Machine Side Gas Regulators

CENTRAL DRYER SYSTEM
Motan Model MDS800 Central

Dryer System w/ (12) Hoppers; s/n 9000262, Touch Screen Control, Valves, Hoppers Include (2) 800 Lb., (1) 400 Lb., (2) 200 Lb., (2) 100 Lb., (3) 700 Lb. and (2) 100 Lb.

MOLD TEMP CONTROLLERS

(25) Sentra 2000LE Mold Temp Controllers

(5) Whitmann Temp Pro Plus Mold Temp Controllers

Mokon Model DZ4309-B2 Oil Temp Controller; s/n 51511, 18-KW

PLASTIC AUXILIARY EQUIPMENT

Rapid Model R-24 Granulator; s/n 58481-001, 24" x 14"

Rapid Model F14 Granulator; s/n RA-380.135072.20.1 (Never Used)

Magnire Radial Granulator

(3) Other Plastic Granulators to 10-HP

Matsui Model MJ3-50U Dryer (2018)

(3) Older Matsui Dryer Systems

Hot Runner Zone Controllers by DME and Ewikon

Mold Vac EM-1000 System

ULTRASONIC WELDERS AND PAD PRINTER

Herman HiQ Evolution Ultrasonic Welder; s/n SM9-361/09, Touch Screen (2009)

Comec Model 60LPE-5C Pad Printer; s/n 4080, 1,800 Watt (2003)

(2) Branson Model 2000AED Ultrasonic Welders

Dukane Ultrasonic Welder

INSPECTION AND TEST EQUIPMENT

Mitutoyo LH-600 Height Gage; s/n 620120

Mitutoyo PH-3500 Comparator; s/n 6N0128, QM-Data 200 Control Panel

Computrac AZ Max 2000 Moisture Analyzer

Scherr Tumico Comparator

Inspection Tools, Calipers, Micrometers, Pin Gauges, Gauge Blocks, Surface Plates and Related

AIR COMPRESSOR AND CHILLER SYSTEM

20 HP Gardner Denver Model EBEQEH Air Compressor; s/n U49765 (1995)

Zeks Model 75NCGA100 Air Dryer; s/n WCH1024436

Cooling Technologies Central Chiller w/ Pump Tank

5 HP Curtis Vertical Tank Air Compressor w/ Van Air Dryer

5 HP Gardner Denver Vertical Tank Air Compressor



NEVER USED

Bauer SNGII-30615 Central Nitrogen Generator System



Battenfeld Type SE-33 Central Nitrogen Generator System



(6) Granulators to 14" x 24" by Rapid and Others



2018

Matsui Model MJ3-50U Dryer



2003

Comec Model 60LPE-5C Pad Printer



Cooling Technologies Central Chiller w/ Pump Tank



20 HP Gardner Denver Air Compressor w/ Zeks Dryer



3-HP Clausing Kondia CNC Mill



(2) 2-HP Bridgeport CNC Mills



Hermle Model UWF-1001H Universal CNC Machining Center



(5) 6" x 12" Mitsui Model 200MH Surface Grinders

FORKLIFT, SCISSOR LIFT, SCRUBBER

4,000 Lb. Linde Model E20 Sit Down Electric Forklift; s/n H2X335504152, 189" Max. Lift

Grove Model SM2632E Electric Scissor Lift; s/n 41300, 20' Max. Platform Height

Advance Adfinity 20D Walk Behind Scrubber

CNC MACHINING CENTER

Hermle Model UWF-1001H Universal CNC Machining Center; s/n 10102, Heidenhain Control Single Lip Grinder

CNC AND MANUAL VERTICAL MILLS

3-HP Clausing Kondia Three-Axis CNC Mill w/ Acu-Rite Control

(2) 2-HP Bridgeport Two-Axis CNC Mills w/ Acu-Rite Control

(2) 2-HP Bridgeport Mills w/ DRO's

SURFACE GRINDERS

15" x 61" ELB Model Optical 1035-NC-K Hydraulic Surface Grinder; s/n 191800886, PB Control, Coolant

(5) 6" x 12" Mitsui Model 200MH Hand Feed Surface Grinders; DRO's

Grinding Accessories, Harig Grind All Fixtures, Magnetic Sine Chucks, Dressers, Collet Indexers and Related

EDM'S AND TOOLING

Charmilles D20 Isocut Die Sinker EDM w/ 4th Axis Rotary Head

Charmilles D10 Isocut Die Sinker EDM w/ 4th Axis Rotary Head

EDM Tooling, Carbon and Related Accessories

MISC. TOOLROOM MACHINERY

15" x 40" Mori-Seiki MS850 Engine Lathe

Hauser Model 3.SM Precision Jig Bore; s/n 135, DRO

18" Jet Model JWBS-18 Vertical Band Saw

(2) Roll-In Vertical Band Saws

8-Cartridge Dust Collector w/ Blower

D.E. and Tool Grinders, Presses, Drills, Sanders and Related

Machine Tooling and Accessories, Kurt Vises, Rotary Tables, Hold Downs, Perishable Tooling, R8 Collets, Heavy Benches and Related



Large Quantity Tooling, Machine and Grinding Accessories



15" x 61" ELB Optical 1035-NC-K Hydraulic Surface Grinder



(2) Charmilles Die Sinker EDM's w/ Rotary Heads



Mitutoyo PH-3500 Comparator



Mitutoyo LH-600 Height Gage



4,000 Lb. Linde E20 Sit Down Electric Forklift



15" x 40" Mori-Seiki MS850 Engine Lathe

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CINCINNATI
INDUSTRIAL AUCTIONEERS

Contact Information
2020 Dunlap St.
Cincinnati, Ohio 45214
Phone 513-241-9701
Fax 513-241-6760
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900 Ton Injection Molder



(14) Injection Molders (to 2011)



Plastic Auxiliary Equipment



Complete Tool Shop

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U.S. POSTAGE
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IMPORTANT NOTICE:

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Joseph M. Luggen – WI License No. 2923-52



TERMS OF SALE

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