

# WEBCAST AUCTION

Owner Retiring

## B & N MANUFACTURING, INC.

6076 OH-128 – Cincinnati, Ohio 45002

15 Miles West of Downtown Cincinnati off I-74

**SALE DATE:**

**THURSDAY, FEBRUARY 3RD AT 10:00 AM**

Inspection: Wednesday, February 2nd from 9:00 AM to 3:00 PM or  
by appointment with ryan@cia-auction.com

**18% BUYERS PREMIUM IN EFFECT FOR ALL PURCHASES**

### AUCTIONEERS:

Cincinnati Industrial Auctioneers, Inc. –  
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Joseph M. Luggen – License No. 2010-0000-19  
Ryan L. Luggen – License No. 2015000109

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- > **Bidders in the United States** will receive approval forms from our office upon registering for the auction on [www.bidspotter.com](http://www.bidspotter.com), pending the Auctioneers review of the information provided you will be approved at the Auctioneers discretion.
- > **Bidders outside of the United States** must post a deposit of approx. 25% of their planned spending budget or \$10,000.00 minimum with Cincinnati industrial auctioneers in order to be approved to bid. Those who do not post the deposit will not be approved. **period.**

See website

[www.cia-auction.com](http://www.cia-auction.com)

**For Detailed Specifications,  
Photos, Link To Online Bidding  
And Terms Of Sale.**



**CINCINNATI INDUSTRIAL AUCTIONEERS**

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**Haas VF-2 CNC Vertical Machining Center**



Scan Here for Videos



**Haas Rotary 4th Axis**

**FIRST CLASS MAIL!**

PRE-SORT  
FIRST CLASS  
U.S. POSTAGE  
**PAID**  
CINCINNATI, OHIO  
PERMIT NO. 3593



**Important Mail**

TO BE DIRECTED TO THE ATTENTION  
OF EXECUTIVE PERSONNEL

## CNC TURNING CENTER

**Mazak Quick Turn Nexus 200-II CNC Turning Center;** S/N 193879, 26.5" Max Swing, 40" Max Length, 12-Station Turret, 8" 3-Jaw Power Hyd. Chuck, 35 HP 5,000 RPM Spindle, 77mm Spindle Bore, Chip Conveyor, Mazatrol Matrix Nexus CNC Control (2007)

**Mazak Quick Turn Nexus 100-II CNC Turning Center;** S/N 201791, 21.65" Max Swing, 12" Max Length, 12-Station Turret, 6" 3-Jaw Power Hyd. Chuck, 15 HP 6,000 RPM Spindle, 61mm Spindle Bore, Parts Catcher, Chip Conveyor, Mazatrol Matrix Nexus CNC Control (2007)

**Mazak Quick Turn Nexus 100 CNC Turning Center;** S/N 175595, 21.65" Max Swing, 10.8" Max Length, 12-Position Turret, 6" 3-Jaw Power Hyd. Chuck, 15 HP 6,000 RPM Spindle, Chip Conveyor, Mazatrol 640 T Nexus CNC Control (2004)

**Mazak Quick Turn 250 Universal CNC Turning Center;** S/N 148732, 24" Max Swing, 40" Max Length, 8" 3-Jaw Power Hyd. Chuck, 12-Station Turret, 15 HP 6,000 RPM Spindle, 20 HP 2nd Spindle, Tail Stock, Chip Conveyor, Mazatrol 640 T PC-Fusion-CNC Control (2001)

**Mazak Quick Turn 6T CNC Turning Center;** S/N 129325, 11.81" Max Swing, 7.68" Max Length, 7 HP 7,000 RPM Spindle, 8-Station Turret, 5" 3-Jaw Power Hyd. Chuck, Tailstock, Chip Conveyor, Mazatrol T Plus CNC Control

## CNC VERTICAL MACHINING CENTER

**Haas VF-2 CNC Vertical Machining Center;** S/N 1102178, CAT 40, 20 Position Auto-Tool Changer, 16" x 30" Table, Renishaw Tool Breakage Detection Probe,

Coolant System, Chip Auger (New 2013)

**Haas Rotary 4th Axis CAT 40 Tool Holders**

## VERTICAL MILLS

**3 HP Birmingham BPS-1649C Vertical Milling Machine;** S/N 103670, 16" x 49" T-Slotted Power Feed Table, R8 Taper Tools, Newall C80 DRO (New 2011)

**3 HP Vectrax GS-16V Vertical Milling Machine;** S/N 8830265, 9" x 49" T-Slotted Power Feed Table, ACU-RITE DRO

## HORIZONTAL BAND SAW

**10" x 12" Marvel Spartan Model PA10/2 Horizontal Band Saw;** S/N DPA100653

## CIRCULAR COLD SAW

**14" Scotchman Type CPO 350LT Circular Cold Saw;** S/N 51490200

## LIFT TRUCK

**5,000 LB CAT Model GC25 LP Gas Lift Truck;** S/N 4EM06772, 190" Lift Height, Side Shift

**AIR COMPRESSOR**  
**7.5 HP Kaeser Model Aircenter SM 7.5 Packaged Compressor System;** S/N 1173, 32 CFM, 125 PSIG (New 2014)

## MISC. SUPPORT EQUIPMENT

**Clean Assortment of Misc. Support Equipment Including:** Drum Dollies, Uline Scale, Vises, Spare Jaws & Chucks, Die Cart, Workbenches, Toolboxes, Phase II Manual Indexers, Tapping Heads, Spare Saw Blades, Spindle Tubs, Perishable Tooling, Depth Gages, Height Gages, Pin Gages & Micrometers

See website [www.cia-auction.com](http://www.cia-auction.com) For Detailed Specifications, Photos, Link To Online Bidding And Terms Of Sale.



Mazak Quick Turn Nexus 200-II CNC Turning Center



Mazak Quick Turn Nexus 100-II CNC Turning Center (2007)



Mazak Quick Turn Nexus 100 CNC Turning Center (2004)



Mazak Quick Turn 250 CNC Turning Center (2001)



5,000 LB CAT Model GC25 LP Gas Lift Truck



3 HP Vectrax GS-16V Vertical Milling Machine



3 HP Birmingham BPS-1649C Vertical Milling Machine



Mazak Quick Turn 6T CNC Turning Center



10" x 12" Marvel Spartan Model PA10/2 Horizontal Band Saw



14" Scotchman Type CPO 350LT Circular Cold Saw



7.5 HP Kaeser Model Aircenter SM 7.5 Packaged Compressor System