WEBCAST AUCTION OF 250,000 SQ. FT. FABRICATING FACILITY OVER 500 LOTS INCLUDING TRUMPF LASERS TO 6,000 WATT, DRIVE IN BLAST ROOMS, 6" X 6" ANGLE LINE, (40) MILLER WELDERS, FABRICATING MACHINERY, BRIDGE CRANES, AIR COMPRESSORS AND SUPPORT EQUIPMENT

BidSporer.com To Become see Instructions on Page 4 Sidder on the Internet



SURPLUS EQUIPMENT FROM INTERSYSTEMS

9575 N. 109th Avenue - Omaha, Nebraska 68142 Northwest of Downtown Omaha. Nebraska off I-680

SALE DATE: THURSDAY, JANUARY 20TH, STARTING AT 9:00 AM LOCAL

INSPECTION: Day Prior from 10:00 AM to 4:00 PM or by appointment with jeffjr@cia-auction.com



(100+) Pcs. Late Model Welding Equipment Including Welders, Fume Collectors and Related















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THURSDAY, JANUARY 20TH - 9:00 AM LOCAL



6" x 6" x 1/2" Controlled Automation ABL-74 Angle Line (2011)



193 Ton x 10' Ermak CNCNAP-10x193 CNC Press Brake (2010)



EZ Cut CNC 03-612 CNC Plasma Table



250 Ton x 12' Standard Hydraulic Press Brake



(2) Profax WM-66-4 Manipulators and Pandjiris Headstock / Tailstock Systems



6,000-Watt and 5,000-Watt Trumpf Trulaser 5030 CO2 Lasers w/ Lift Masters

CNC LASERS

6,000 Watt Trumpf Trulaser 5030 Classic CO2 Laser w/ Lift Master; s/n A0230A1998, 23,xxx Beam on Hours, 40,xxx Laser On Hours, TruFlow 6000 Resonator, 118" X-Axis, 59" Y-Axis, 4.5" Z-Axis (New 12/2010)

5,000 Watt Trumpf Trulaser 5030 Classic CO2 Laser w/ Lift Master; s/Na0230A1717, 27,xxx Beam on Hours, 53,xxx Laser On Hours, TruFlow 5000 Resonator, 118" X-Axis, 59" Y-Axis, 4.5" Z-Axis (New 2007)

ANGLE LINE AND PUNCH SYSTEM 6" x 6" x 1/2" Controlled

Automation Model ABL-74 Angle Line w/ 40' Feed Conveyor; s/n 11-018, Touch Screen Control, 74-Ton, 1" x 1" x 1/8" Min. Angle, Punch on Both Legs, Wheel Measure, 0 to 180 FPM Speed (New 2011) 100 Ton Franklin 2-Head Hydraulic Punch; 100 Ton Model 150680 Head, 4.75" Stroke, 6" Max. Dia. ?" Mat. Thickness, 50 Ton Model F550X4 Head, 1.625" Stroke, 1.5" Max. Dia.., 5/8" Mat. Thickness, Mounted on Heavy

WELDERS AND

Base, PLC Control

RELATED (40) 350 Amp Miller Model 350P Welders w/ Built In Wire Feeds, Mig Guns (Late)

(2) 450 Amp Miller Axcess 450 Welders w/ Wire Feeds (New Never Used)

(8) 350 Amp Esab Model 350MP Welding Power Supplies

(7) Lincoln Welders w/ Wire Feeds, Models CV-305, S350 and Others

Large Quantity Welding Supplies and Accessories Including Leads, Perishables, Clamps, Tools

FUME COLLECTORS (30) Torit EZ-Trunk and Easy-

Trunk Portable Fume
Collectors

(3) Torit Trunkline Port-A-Trunk Portable Fume Collectors

(3) Diversi-Tech Model Fred-01 Portable Fume Collectors

(7) Micro Air Model TM-1000 Portable Fume Collectors

WELDING MANIPULATORS AND POSITIONERS

(2) 6' x 6' Profax Model WM-66-4 Manipulators

(4) Pandjiris Headstock / Tailstock Units; Model Beta 12.5-5 and Others

BLAST BOOTHS 20' x 32' ISTblast

International Surface Technologies Drive-Thru Blast Booth; Modular Bolt Together Panel Construction, In-Ground Screw w/ Bucket Elevator Reclaim, Pressure Pot, Aire-X Dust Collector, Air Receiving Tank, Roll-Up Doors on Each End

20' x 32' ISTblast International Surface Technologies Modular Panel Drive-Thru Wash Booth

16' x 24' x 11' H Drive-In Blast Room w/ Dust Collector and Reclaim; Empire Model CDC-HV Skid Mount Blast System, AAF Dust Collector, Bucket Elevator Reclaim

PRESS BRAKES

193 Ton x 10' Ermak Model CNCNAP-10x193 CNC Press Brake w/ Multi-Axis Back Gage; s/n 20090754, ER90



(2) Miller Axcess 450 Welders (New Never Used)



(30) Torit EZ-Trunk Fume Collectors



(40) Miller Model 350P Welders (Late)



(15) Other Welders by Lincoln and Esab

SURPLUS EQUIPMENT FROM INTERSYSTEMS





16' x 24' x 11' H Drive-In Blast Room, Dust Collector and Reclaim



Control w/ 3D Bend Simulation, Tool Alignment Laser (New 2010)

Approx. 250 Ton x 12' Standard Hydraulic Press Brake w/ Autogage 1000 Back Gage

PLASMA TABLE

EZCUT CNC Model 03-612 CNC Plasma Table w/ Hypertherm Power Supply; s/n 530164101, Downdraft Table, Hypertherm Powermax 65 Plasma Power Supply (Late Model)

MISC. FABRICATING MACHINERY

1/4" x 10' Pearson Mechanical Squaring Shear w/ Power Back Gage; s/n 656006/6

12 Ga. x 6' Wysong Model C-72 Plate Bending Roll; s/n PR-13-107

Whitney Model 627 Single End Punch w/ PC Control PC800 CNC Control

TOOLROOM MACHINERY

1998 Haas VF4 CNC Vertical Machining Center; s/n 15926 1995 Haas VF3 CNC Vertical Machining Center; s/n

15" x 40" Clausing Engine

Lathe w/ DRO and Tooling 1-1/2 HP Bridgeport Vertical Mill

ELECTRIC MOTOR AND CONVEYOR PARTS

200-HP US Motors Catalog No. H200P2F Electric Motor (New – Never Used)

Large Conveyor Belts and Drive Rollers, Special Transmisson Units and Related

OVERHEAD BRIDGE CRANES

(3) 6 Ton x 46' Span Uesco Industries Single Girder Top Running Overhead Bridge Cranes w/ (2) Hoists; s/n 12-3284, 85 and 86, Remote Controls, Each w/ (2) 3-Ton Detroit Cable Hoists (New 2012)

AIR COMPRESSORS

(2) 25 HP Kaeser Model ASD-25T Air Compressors w/ Built In Dryers; s/n 1158 and 1157, 112 CFM, 125 PSIG (2008)

25 HP Kaeser Model SFC-22T Air Compressor w/ Built In Dryer; 112 CFM, 125 PSIG 15 HP Kaeser Model Aircenter SK15 Air Compressor w/ Built In Dryer; s/n 1725, 71 CFM, 125 PSIG (New 2014)

10 HP Ingersoll Rand Model R7.5i Air Compressor w/ Filter and Tank; s/n CBV463151

MISC. MACHINERY AND SUPPORT EQUIPMENT

(150) 4' x 8' x 108" Sections Adjustable Beam Rack w/ Decking (Late Model)

(150) 50" x 50" x 30" High Heavy-Duty Carts

9" Opti-Saw Model CS-250 Cold Saw (New – Never Used) Late Model Clean Small Machinery; 20" Grob Vertical

Machinery; 20" Grob Vertical Band Saw, Milwaukee Vertical Panel Saw, Drills, Sanders, Grinders, Enerpac Presses and Related

8" x 8" Baliegh Model BS-260M Horizontal Band Saw PTO Electric Test Stand (40) Hydraulic Manual

Scissor Lift Carts
(3) Cart-Caddy Electric Tuggers

11,000 Lb. Bison Model TP11KAC Two-Point Vehicle Lift (New 2014)

(250+) Lots Very Clean Late Model Shop Equipment to Support 250,000 Sq. Ft.

Plant; (15) Electric Hoists, Various Hoists, (25) Fiberglass and Aluminum Step Ladders, (15) Portable Warehouse Ladders, Carts, Benches, Cabinets, Portable A-Frame Cranes, Oily Rag Cans, Small Fireproof Cabinets, Hand Tools, Power Tools, Shipping Equipment, Banding Outfits, Stackers, Die Lifts

LOCATED OFFSITE IN CENTRAL ILLINOIS FACILITY

22" x 30" HEM Model VT140HA-60TS Automatic Tilt Frame Vertical Band Saw; s/n 1160213, PLC Control

Calypso Model 300-AC Two-Head Water Jet w/ Streamline SL-V60 Intensifier Pump; s/n 24853S

Peddinghaus Model 645M CNC Angle Line; s/n 42796, Version YD-19091-005-00-00 (New 2002)

Amada Pega 357 CNC Turret Punch; s/n 570198, 58-Station Turret, 04PC Control



Haas VF-4 and VF-3 CNC VMC's



10 HP Ingersoll Rand Model R7.5i Air Compressor



15 HP Kaeser Aircenter SK15 Air Compressor









(250+) Lots Late Model Very Clean Shop and Support Equipment







(3) 6 Ton x 46' Span Vesco Overhead Bridge Cranes w/ (2) Hoists (2012)



(150) 4' x 8' x 108"" Sections Adj. Beam Rack w/ Decking (Late Model)

AUCTION

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Contact Information 2020 Dunlap St. Cincinnati, Ohio 45214 Phone 513-241-9701 Fax 513-241-6760 www.cia-auction.com









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TERMS OF SALE

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