

# Fabrication, Machining, and Robotics ONLINE PUBLIC AUCTION

Multiple Locations: St. Marys, OH  
1880 Celina Road, 220 Cleveland Avenue & More

Bidding Now Open  
Bidding Closes: June 17, 11:00 A.M. EDT



Cincinnati Series 9' x 10', 225-Ton Press Brake



Chris Simons, Auctioneer • OH License #201900087  
937-609-0198 • [www.inmachinesolutions.com](http://www.inmachinesolutions.com)



MACHINE SOLUTIONS  
3541 Dayton Xenia Rd., #341548  
Dayton, OH 45432

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Inspection: Wednesday, June 16, 9:00 A.M. - 4:00 P.M.

### Featuring

Cincinnati, Chicago, Version, and Columbia Mechanical Press Brakes  
Fanuc, Yaskawa & Motoman Robots • Spartan IW60D Ironworker  
Robotic Welding Cells • Magnum HBM35B 35 Ton Punch Press  
1/2" x 10' Amada H-3013 Shear • Niagara 72" x 18 Gage Shear  
Hem, Wells, and Diato Horizontal Band Saws • Dallas Air Feeders  
Mattison & Hanchett Rotary Surface Grinders • Bridgeport Mills  
Jet GH-1640ZX Lathe, 16" x 40", 3 1/4" Spindle Bore  
Okuma LCN 8 & LCN 10 CNC Lathes • Reed D44EH Thread Roller  
Thompson 12" x 60" Hydraulic Surface Grinder • Die Lift Carts  
Powermax 45 XP Plasma Table • Monorail Shot Blast Line  
Power Boss TSS/82 Ride-On Floor Sweeper • Welding Positioners  
Economy Wildcat 21' Aerial Platform Lift • Greaves Horizontal Mill  
Powermatic Drill Presses • Welders • Jib Cranes • Tilt Tables  
Pneumatic Lift Tables • and Much, Much More!!



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Jet Model GH-1640ZX Gear  
Head Gap Bed Lathe

Spartan Model IW60 60  
Ton Hydraulic Ironworker



STV CNC SparX 4800  
Plasma Cutting Table

Sale managed by Bidspotter. For direct bidding  
link visit [inmachinesolutions.com](http://inmachinesolutions.com)



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## PRESS BRAKES

- **Cincinnati** Series 9 x 10' 225 Ton Press Brake w/ Box and Pan Extension, Autogage CNC 1000 Back Gage, 09862188, 10' 6" Between Housings, 14' Die Surface, Madison-Kipp FD Lubricator, 12" Shut Height, 4 1/4" Bolster, 3" Stroke, (2) 24" Stock Supports, Safety Harness
- **Chicago Drees, & Krump** 12' Press Brake, 125" Between the Housings, Guardian Light Curtain and Palm Buttons, DSR4 Muting and Downstop Control
- **Columbia** 150 PB-6 150 Ton Press Brake, s/n 10186-1, Guardian Light Curtain, Guardian Series S-7020 Press Controller, Foot Pedal, DSR4 Muting and Downstop Control, Manual Front Operated Back Gage
- **Verson** 60 Ton x 10' Press Brake, 102" Between the Housings, s/n 8694-208, Shut Height 12", Stroke 3", Adjustment in Ram 4"

## CNC MILL, VERTICAL MILLS, HORIZONTAL MILLS

- **DynaMyte** 2800 CNC Mill w/DYNA 2800 Control, B30 Taper, 0-3750 RPM, 110v, s/n 88050014, SpeedGrip Pneumatic Workholder, Coolant Base
- **Bridgeport** Step Pulley Mill, 1 HP, 9" x 42" Table, Power Feed
- **Supermax** 2 HP Vertical Mill, YC-1 1/2 VA, s/n 1211001, 9" x 42" Table, Sony Magnascale LF-200 DRO (DRO Needs Repair)
- **Greaves** Horizontal Mill w/ 10" x 50" Table, Coolant Base, 3 PH
- **Cincinnati** 2MH Horizontal Milling Machine, 10 1/2" x 53" Table

## HYDRAULIC SURFACE GRINDER

- **Thompson** Type B 12" x 60" Hydraulic Surface Grinder, 12" x 60" Magnetic Chuck, Less than 100 hours on newly re-scraped ways

## HORIZONTAL BANDSAWS

- **HEM** H140A Automatic Horizontal Band Saw, 10 HP, 220/440, 3 PH, 20" x 20" Capacity, Blade Size 18' 6" x 1 1/2", Coolant, Swing Away Function Control, Power Clamping, s/n 354891, 48" Table, 12' Infeed Conveyor
- **Wells** F-15 Dual Post Automatic Horizontal Band Saw, Power Clamping, 15" x 17" Capacity, 15" Round Capacity, 1 1/4" x 14' 5" Blade, Coolant, 3HP
- **Wells** 8-M-42 8" x 16" Horizontal Bandsaw
- **Kalamazoo** H9AW, 9" x 13" Horizontal Bandsaw
- **Kalamazoo** 8C-W, 8" x 16" Horizontal Bandsaw

## OBI PRESS

- **Minster #6** OBI Press, 60 Ton, Allen Bradley Controls

## ROTARY SURFACE GRINDERS

- **Hanchett** Size 36 Rotary Surface Grinder, 30HP, 36 in Rotary Chuck, 24" Segmented Head
- **Mattison** 42" Rotary Surface Grinder, 22" Segmented Head, 40 HP, Parts Machine

## GRANITE SURFACE PLATES

- **Starrett** 48" x 72" x 12" Surface Plate, 2" Ledge, Drilled & Tapped
- 96" x 60" x 16 1/2" Granite Surface Plate w/ Stand

## DRILL PRESSES

- **Powermatic** 3-Head Drill Press 1150, 70" x 25" Table, w/6" Drill w/6" Drill Press Vise, 3PH, 240v
- **Powermatic** Drill Press 1200 22" x 20" Table, 3 PH

## PORTABLE A-FRAME GANTRY

- Portable A-Frame Gantry w/ (2) 2 Ton Chainfall Hoists, 14' Wide x 10' High, Approximately 9' Under the Hook

## AIR FEEDERS

- **Air Feed** AF1, 6 x 6 Air Feeder, .125 x 6" Wide x 6" Stroke, s/n 840244
- **Dallas** Air Feeder, 13" Wide x 20" Stroke
- **Dallas** Air Feeder Model D200, .125 x 6" Wide x 6" Stroke

## NIAGARA SHEAR

- **Niagara** Shear, 72" x 16 gage

## MONARCH LATHE

- **Monarch** EE Lathe 12 1/2" x 20" Capacity (Needs Repair)

## ROBOTS, WELDING POSITIONERS, & ROBOTIC WELDING CELLS

- **Yaskawa** Motoman SDA 20D Dual Arm 15 Axis Robot w/DX 100 Controller
- (3) **Fanuc** R-2000iA/210F Robot
- **Fanuc** R-2000iB/210F
- (4) **Panasonic** Perform Arc Welding Systems
- Additional **Yasakawa** Robots & Accessories



**Bidding** is now open! **Bidding** closes **June 17th** with the lot #1 at 11:00 AM. **Inspection** at all locations on Wednesday, June 16th from 9 AM-4 PM, or by appointment. **Removal** on June 21-24 from 9 AM - 4 PM, June 25-30 by appointment only. Extended removal times granted for large equipment. Visit our website for a link to Bidspotter.com for videos, photos, current bids, full descriptions and more: [www.inmachinesolutions.com](http://www.inmachinesolutions.com)

**Summary of Terms:** Valid credit card required for bidding approval. 18% Buyer's Premium on all purchases. Purchases not shipped, picked up, or with declined credit card charges are considered abandoned and subject to immediate resale. Rely only upon your inspection as to the correct description, condition, age, authenticity, value, quantity, and quality of the lots. Everything sells as is, where is, with no guarantees, recourse or refunds.