

STAMPING, MACHINING AND WELDING FACILITY

# ONLINE AUCTION



**ONLINE BIDDING NOW OPEN!**

By Court Order

## RK INDUSTRIES, INC.

725 N. Locust • Ottawa, OH 45875

**AUCTION BEGINS CLOSING: TUESDAY, DECEMBER 3, 9:00 AM ET**

**Inspection: Monday, December 2, 9:00 am - 4:00 pm**



Scotchman Model FI 85/140 Hydraulic Ironworker



SWI Trak Model DPM-3 CNC Vertical Bed Mill



Coiltech Model CMKS-A125-1300-2D-15T Compact Servo Feed Line, New 2022

### STAMPING, MACHINING AND WELDING FACILITY

Haas VF-2SSYT CNC Vertical Machining Center, New 2013

500 Komatsu ESP-500 Straight Side Press • Coil Tech Feed Line, New 2023

Stamtec 160 Ton and 110 Ton Gap Frame Presses • Aida NC2-200 Gap Frame Press

Bliss C-150 Gap Frame Press • Minster G2-150 Gap Frame Press

Dallas Coil Feed Line • Regal Coil Feed Line • SWI Trak DPM3 CNC Vertical Bed Mill

Scotchman FI-85-140 Hydraulic Ironworker

Toolroom • (18) Spot Welders • Faro CMM Arm • Mig and Tig Welders • Fork Lifts

(2) Pick Up Trucks • Freightliner Box Truck

Tooling and Gaging • Shop Support Items • Many Additional Items

**BidSpotter**

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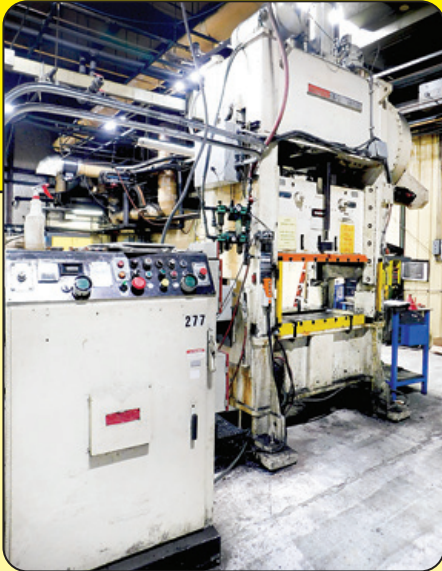
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# ONLINE ONLY AUCTION

ONLINE BIDDING NOW OPEN



Niagara Model SC2-100-48-30 Straight Side Press



Minster Model G2-150-72-30 Gap Frame Press



Aida Model NC2-2000(2) Gap Frame Press

## CNC VERTICAL MACHINING CENTER

- **Haas Model VF-2SSYT CNC Vertical Machining Center**, s/n 1104676, New 2013, Haas CNC Control, 40 Taper, 30 ATC, 18" X 36" Table, 30" X 20" X 20" Travels, 1,400 IPM Rapids, Chip Auger, Probe with Probe Holder, Machine Control shows 5,628 Hours Cycle Start Time, 4,642 Hours Cutting Time

## CNC VERTICAL BED MILL

- **SWI Trak Model DPM-3 CNC Vertical Bed Mill**, s/n 124DL455142, New 2012, Prototrak SMX CNC Control, 3-Axis, 10" X 50" Table, 31" X 17" X 25" Travels, 40 Taper, Power Draw Bar

## CNC WIRE EDM

- **Charmilles Model Robofil 290 CNC Wire EDM**, s/n 72438, New 1997, Charmilles CNC Control, 15.7" X 9.8" X 7.9" Travels, U and V Axis, Maximum Workpiece Size 33.5" X 19.7" X 7.9" Height, Chiller

## HYDRAULIC IRONWORKER

- **Scotchman Model FI 85/140 Hydraulic Ironworker**, s/n 4153M796, 85 Ton, 6" X 6" X 1/2" Angles, Misc. Tooling

## JIG MILL

- **Devlieg Model 3H-48 Horizontal Jig Mill**, s/n 8227, 3" Spindle, 40 Taper, 48" X 30" Table, 42" Vertical Travel, Accurite D.R.O., 48" X 16" Table Travel, 16" Spindle Bar Travel

## STRAIGHT SIDE PRESSES

- **Komatsu Model E2P-500 Straight Side Press**, s/n 10016, New 1986, 500 Ton, 11.81" Stroke, 33.07" Shut Height, 9.84" Adjustment, 20-40 SPM, 51.18" X 118.11" Bed, 47 1/4" X 118.11" Ram, 48" X 32" Windows, WIntriss Smart Pac 2 Controls, Air Clutch and Brake, Load Meter
- **Ravne Model S2-600-98-60 Straight Side Press**, s/n 500-541, New 1994, 600 Ton, 9.84" Stroke, 29.92" Shut Height, 7.87" Adjustment, 60 1/4" X 98 1/2" Bed, 60" X 96" Ram, Air Clutch and Brake, Omni Link 806 Control, 31" X 48" Windows, with COE CPRF-524 Servo Feeder, s/n 7178-1, 24" Width
- **Bliss Model SE2-300-96-48 Straight Side Press**, s/n H-70501, 300 Ton, 18" Estimated Stroke, 43" Estimated Shut Height, 20 SPM, 48" X 96" Bed, 48" X 96" Ram, Air Clutch and Brake, Cleco Automator II Control, 36" X 31" Windows
- **Niagara Model SC2-100-48-30 Straight Side Press**, s/n 50911, 100 Ton, 5" Stroke, 22 1/2" Shut Height, 7" Adjustment, 6-125 SPM, 48" X 30" Bed, 48" X 30" Ram, Air Clutch and Brake, 17" X 16" Windows, with Tomac Model TNC-400 Servo Feeder, New 2016, 15.7" Width, .007"-.09" Thickness
- **McKay Warco Model SE2-400-84-54 Straight Side Press**, s/n 662419-10, 400 Ton, 14" Stroke, 40" Shut Height, 12" Adjustment, 84" X 54" Bed, 18-36 SPM, 24" X 23" Windows, Air Clutch and Brake

# RK INDUSTRIES, INC. • OTTAWA, OH



Bliss Gap Frame Press



Stamtec Model G1-110-S Gap Frame Press



Tomac Model TGL-400 Combination Feeder/Straightener/Coil Reel

## STRAIGHT SIDE PRESSES - CONTINUED

- **Precision Industries** Model S2-200-72-36 Straight Side Press, s/n 20082-HN0023, New 1994, 200 Ton, 6" Stroke, 20" Shut Height, 72" X 36" Bed, Air Clutch and Brake, Air Counterbalance, Omni Link LCD Control

## GAP FRAME PRESSES

- **Minster** Model G2-150-72-30 Gap Frame Press, s/n G2-150-14188, 150 Ton, 6" Stroke, 21.5" Shut Height, 8" Adjustment, 30-60 SPM, 72" X 30" Bed, 72" X 30" Ram, Air Clutch and Brake, Air Counterbalance, Wintriss Smart Pac 2 Control
- **Aida** Model NC2-2000(2) Gap Frame Press, s/n B0520-0018, 220 Ton, 9.84" Stroke, 19.69" Shut Height, 4.33" Adjustment, 30-50 SPM, 95.3" X 33.1" Bolster, 72.8" X 25.6" Ram, Air Clutch and Brake, Allen Bradley PLC
- **Stamtec** Model G1-160 Gap Frame Press, s/n S60514, 160 Ton, 7.88" Stroke, 17.73" Shut Height, 3.94" Adjustment, 20-50 SPM, 32" X 49" Bed, 27 3/4" X 21 3/4" Ram, Air Clutch and Brake, Air Counterbalance
- **Stamtec** Model G1-110-S Gap Frame Press, s/n 0205, New 1990, 110 Ton, 7.09" Stroke, 17.72" Shut Height, 3.15" Adjustment, 30-60 SPM, 23 3/4" X 45" Bed, 25 1/2" X 19" Ram, Air Clutch and Brake, Air Counterbalance, Wintriss Controls

## SERVO FEED LINE

- **Coiltech** Model CMKS-A125-1300-2D-15T Compact Servo Feed Line, New 2022, s/n 8240, 51.18" Estimated Width, .157" Estimated Thickness, 33,000 Lb. Capacity on Coil Reel, Hydraulic Piloting, Coil Car, Crocodile Opening System, Servo Coil Side Guides, Servo Stock Edge Guides, Servo Roll Adjustment

## COMBINATION FEEDER/STRAIGHTENER/COIL REEL

- **Tomac** Model TGL-400 Combination Feeder/Straightener/Coil Reel, s/n TF120315-0044, New 2016, Max. Width 15.74", Max. Thickness .126", Coil Capacity 3,300 Lbs. X 47" Dia.

## FEEDER/STRAIGHTENERS AND COIL REELS

- **Regal** Model 20-000/36/SRNP-TD Coil Reel, s/n 5782349, 20,000 Lb. X 36" Capacity
- **Regal** Feeder/Straightener, Model 450-SS-36-HD, s/n 5782350, 36" X .250" Capacity
- **Dallas** Model DPR-10,000 X 24 Coil Reel, s/n 22494, 10,000 Lb. Capacity, 24" Width, 20"-26" ID, 72" OD, Hydraulic Keeper
- **Dallas** Model DREHDS-424 Feeder/Straightener, s/n 22492, Capacity .160" X 24" or .250" X 10"
- **ORII** 11,000 Lb. Capacity Coil Reel, Dual Arm
- **ORII** Model CG08H RMAX-HVAS Feeder/Straightener, s/n 97HR-0016, 7.87" - 31.49" Width Range, .011" - .23" Thickness Range
- **Coe** Double Arm Coil Reel, Capacity Unknown
- **Dallas** Model DRFSH-424-LH Feeder/Straightener, s/n 20299, Capacity .159" X 24" or .200" X 12"
- **Dallas** Model 06275 Coil Reel, s/n 21732, 6,000 Lb. Capacity, 16"/21" ID, 72" OD, Hydraulic Keeper

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Devlieg Model 3H-48 Horizontal Jig Mill,



Chevalier Model FSG-3A818 Automatic Surface Grinder



Faro Edge Portable Coordinate Measuring Machine Arm

## ROBOTIC WELDERS

- **OTC** Robotic Welding Cell, Model ECO-ARC 200, New 2022, with OTC FD-V8 6-Axis Robot and OTC Model FD21 Controller with Pendant, and OTC Weebe P400 II Welding Power Supply, Safety Light Curtain and Enclosure
- **OTC** Robotic Welding Cell, Model ECO-ARC 200, New 2022, with OTC FD-V8 6-Axis Robot and OTC Model FD21 Controller with Pendant, and OTC Weebe P400 II Welding Power Supply, Safety Light Curtain and Enclosure
- **Fanuc** Robotic Welding Cell, with Fanuc Arc Mate 100i CNC Robot, Fanuc System R-J3 Control, Pendant, and Lincoln Power Wave 450 Welding Power Supply
- **Fanuc** Robotic Welding Cell, with Fanuc Arc Mate 100i CNC Robot, Fanuc System R-J3 Control, Pendant, and Lincoln Power Wave 450 Welding Power Supply

## INSPECTION ITEMS

- **Faro** Edge Portable Coordinate Measuring Machine Arm, s/n E09-05-12-10716, New 2012, with Scanning Gun and Operating Software
- **Brown & Sharpe** Gage 2000 Coordinate Measuring Machine, s/n 0498-0660, New 1999, Renishaw MIP Probe, CMM Manager Operating Software
- **Deltronic** Model DH214 Optical Comparator, 14", Omnitech Processor/D.R.O.

## TOOLROOM MACHINERY

- **Bridgeport** 1 1/2 HP Variable Speed Vertical Mill, s/n 12BR179874, Accurite D.R.O.
- **Chevalier** Model FSG-3A818 Automatic Surface Grinder, s/n M3886001, 3-Axis, Spark Out, Walker Chuck, Dresser, 8" X 18"

## TOOLROOM MACHINERY - CONTINUED

- **Brown & Sharpe** Micromaster 1224 Automatic Surface Grinder, s/n 523-1224-179, 12" X 24", 3-Axis, Mag. Chuck
- **Brown & Sharpe** Micromaster 618 Automatic Surface Grinder, s/n 523-6181-4650, 6" X 18", 2-Axis, Mag. Chuck
- **Boyar Schultz** 6" X 18" Hand Feed Surface Grinder
- **Clausing** Model 1300 Toolroom Lathe, s/n 131089, 13" X 36"
- **Delta Rockwell** 12" X 36" Toolroom Lathe
- **Wilson Rockwell** Hardness Tester, Model 3JR, s/n 3JR-2328
- **Chicago Dries & Krump** 10' X 16 Gauge Leaf Brake
- **Powermatic** Model 083 Belt Sander
- **Dunchhowell** Radial Arm Drill Press, Model 720, s/n 9587, 8" X 30"
- **Kennedy** Flex-Arm Pneumatic Tapping Arm
- **Ridgid** Model 300 Pipe Threader, with Dies
- **Wells** Model 1000 Horizontal Band Saw, s/n 2592
- **KBC** Vertical Band Saw, Model KBC500PF, s/n 9350433

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Kaeser Model SFC-110 Sigma Rotary Screw Air Compressor



Brown & Sharpe Gage 2000 Coordinate Measuring Machine



Deltronic Model DH214 Optical Comparator,



Toyota Model 7FGU25 Forklift



Yale Model ERC065ZFN48SF088 Electric Forklift



Genie Model GS3246 Scissor Lift

### AIR COMPRESSORS

- **Kaeser** Model SFC-110 Sigma Rotary Screw Air Compressor, s/n 1002, New 2017, 60 HP, 689 CFM at 145 PSIG, 30,556 Load Hours
- **Macair** Model DX-800A Refrigerated Air Dryer, s/n 02-18-5177MH, New 2018
- **Ingersoll Rand** Model SSREP100 Rotary Screw Air Compressor, s/n F9700U494115, 100 HP
- **Zeks** Model 800HSEA40210 Air Dryer

### FORKLIFTS

- **Hoist** Model Titan F180 Forklift, s/n 21532, New 2002, 18,000 Lb. Capacity, LP, Non-Marking Hard Tire, Side Shift, Power Fork Positioning, 48" Forks
- **Toyota** Model 7FGU25 Forklift, s/n 89198, 5,000 Lb. Capacity, LP, Hard Tire, Side Shift, 13,812 Hours
- **Yale** Model ERC065ZFN48SF088 Electric Forklift, s/n E106V04431T, 6,500 Lb. Capacity, Hard Tire, Side Shift

### SCISSOR LIFT

- **Genie** Model GS3246 Scissor Lift, s/n GS46P-205316, New 2023, 700 Lb. Capacity, 38' Max. Work Height

### MIG AND TIG WELDERS

- **Lincoln** Power Mig 300 Mig Welder, s/n U1020452221
- **Lincoln** Idealarc CV-300 Mig Welder, s/n AC857417
- **Lincoln** Invertec Suitcase Welder
- **Lincoln** Powerwave 450 Welding Power Supply, s/n U1990102909
- **Lincoln** Powerwave 450 Welding Power Supply, s/n U1980609810
- **Lincoln** Powerwave 450 Welding Power Supply, s/n Unknown
- **Lincoln** Powerwave 450 Welding Power Supply, s/n U1000309335
- **Lincoln** Powerwave 450 Welding Power Supply, s/n U1000406328
- **Hobart** Handler 140 Suitcase Welder
- **Miller** Deltaweld 452 Mig Welder, s/n KG218285
- **Miller** Dialarc HF Welder, s/n JK543101
- **Vulcan** Omni Pro 220 Mig Welder, s/n 37503092023

### PLASMA CUTTERS

- **Hypertherm** Powermax 65 Plasma Cutter
- **Miller** Spectrum 300 Plasma Cutter, s/n KK121529

# RK INDUSTRIES, INC. • OTTAWA, OH



Coe Double Arm 4,000 Lb. Coil Reel



Dallas Double Arm 20,000 Lb. Coil Reel

## SPOT WELDERS

- **Taylor Winfield** Model FNE-12-50 Spot Welder, s/n 8371, 50 KVA
- **Weldtronic** Spot Welder, Model 807-0072
- **Progressive** Spot Welder
- **Dengensha** Spot Welder, Model NDC-50-410, s/n 02-2300G, 50 KVA
- **Dengensha** Spot Welder, Model NDX-100-410, s/n 06-0050R-3, 100 KVA
- **Dengensha** Spot Welder, Model NDX-70-410, s/n 06-2026, 70 KVA
- **Dengensha** Spot Welder, Model ND-50-46, s/n 88-7877, 50 KVA
- **Dengensha** Spot Welder, Model ND-50-M6-F, s/n 96-8610, 50 KVA
- **Dengensha** Spot Welder, Model NDN-50-M6F, s/n 86-8010, 50 KVA
- **Dengensha** Spot Welder, Model NDN-50-M6F, s/n 96-8493, 50 KVA
- Numerous Multi Head and Custom Made Spot Welders

## BOX TRUCK

- 2011 **Freightliner** Box Truck, Model M2, 335,814 Miles, VIN 1FVACWD77BHAW5460, Diesel

## FLAT BED TRUCK

- 2006 **Ford** F350XL Flat Bed Truck, 167,049 Miles, 8' X 8'8" Bed, VIN 1FDWF36P96EC11672

## PICK UP TRUCK

- 1995 **Chevrolet** Cheyenne 1500 Pick Up Truck with Snow Plow, VIN 1GCEK14H15Z115047, 102,759 Miles

## SEDAN

- 2018 **Honda** Civic, VIN JHMFC1F71JX013830, 262,288 Miles

## GOOSENECK EQUIPMENT TRAILER

- **Texas Pride** Model FT8205-21KGN Flat Bed Trailer, VIN 1B9J3LGT3BC624168, 21,000 GVWR, 20" X 96" Deck, Ramps, Under Bed Gooseneck Ball Hitch

## OVERHEAD CRANE

- **Shaw Box** 5 Ton Overhead Crane, Double Girder, Approx.. 25' Span, with Shaw Box Hoist and Pendant Control and Crane Runways

## MISCELLANEOUS SHOP SUPPORT ITEMS AND TOOLING

- Welding Accessories, Welding Perishables, Welding Tables, Spare Parts, Huge Maintenance Department, MRO Items, Hand Tools, Power Tools, Air Tools, Hardware, Fastening Items, Steel Racks, Die Racks, Dies, Carts, Large Quantity Steel, Dollys, Pallet Racking, Fans, Ladders, Chain, Straps, Binders, Air Tanks, Mills, Drills, Reamers, Taps, Dies, Carbide Inserts, Boring Heads, Boring Bars, CNC 40 Taper Holders, CNC Collets, R8 and 5C Collets, Fixtures, Vises, Grinding Wheels, Abrasives, Saw Blades, Clamps, Die Components, Tool Boxes, Surface Plates, Shop and Office Furniture, A-Frame Gantry, Advantage Chiller, Heat Treat Furnace, Angle Plates, Lift Tables, Self-Dumping Hoppers, Small Grinders, Sanders, and Drill Presses, Scales, Huge Quantity Cardboard (New), Pallet Jacks, Banders, Shipping Items, Gaging, Machines in Storage, Cardboard Baler, IMS Pallet Tippers, Lista and Lyon Tool Cabinets, Parts Washers, Oil Pumps, Huge Quantity Collapsible Wire Baskets, Nut Runners, Vibratory Feeders, Oxy-Acet Torches, Many Additional Items

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1 OF 2



OTC Robotic Welding Cell,  
Model ECO-ARC 200, New 2022



Ford F350XL Flat Bed Truck and Texas Pride Model FT8205-21KGN Flat Bed Trailer (sells separately)



2018 Honda Civic



2011 Freightliner Box Truck

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**TERMS:** THERE IS AN 18% BUYER'S PREMIUM IN EFFECT FOR THIS AUCTION. Everything is selling on an "As is, Where is, In Place" Basis with NO Warranties or Guarantees of any kind. It is the Buyer's responsibility to Inspect Before Bidding. Payment is to be made within 24 hours after the completion of the auction with Cash, Check, Wire Transfer, Credit Card, Visa, MC, Discover, AMEX. There is an additional 3% Fee Added to invoices paid with a Credit Card. Removal is the Buyer's Responsibility Expense and Risk.

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CNC Vertical  
Machining  
Center,  
New 2013

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Stamtec Model G1-160 Gap  
Frame Press



500 Komatsu ESP-500 Straight Side Press



Hoist Model Titan  
F180 Forklift